This is the expansion anchor that was used for secure the Bent Plate Anchor Bracket in both the April 16, 2015 and May 19, 2015 tests. This document indicates that the ultimate shear capacity of this anchor is 21.1 kips. Since the ITW Redhead product guide indicates that that anchor can achieve the same ultimate capacity, INDOT standard drawings may specify strength requirements rather than specify a product.



DN CONTENTS

General Information.....1

Material Specifications .....2

Installation Instructions......2
Reference Data (ASD)......3

Strength Design (SD).....9

Ordering Information.....14

## **GENERAL II**

## **POWER-STUD®+ SD1**

Wedge Expansion Anchor

#### PRODUCT DESCRIPTION

The Power-Stud+ SD1 anchor is a fully threaded, torque-controlled, wedge expansion anchor which is designed for consistent performance in cracked and uncracked concrete. Suitable base materials include normal-weight concrete, sand-lightweight concrete, concrete over steel deck, and grouted concrete masonry. The anchor is manufactured with a zinc plated carbon steel body and expansion clip for premium performance. Nut and washer are included.

#### **GENERAL APPLICATIONS AND USES**

- Structural connections, i.e., beam and column anchorage
- Safety-related attachments
- Interior applications / low level corrosion environment
- Tension zone applications, i.e., cable trays and strut, pipe supports, fire sprinklers
- Seismic and wind loading

POWER-STUD+ SD1 ASSEMBLY

#### THREAD VERSION

UNC threaded stud

#### ANCHOR MATERIALS

• Zinc plated carbon steel body with expansion clip, nut and washer

#### **ANCHOR SIZE RANGE (TYP.)**

• 1/4" diameter through 1-1/4" diameter

#### **SUITABLE BASE MATERIALS**

- Normal-weight concrete
- Structural sand-lightweight concrete
- Concrete over steel deck
- Grouted concrete masonry (CMU)





This Product Available In



Powers Design Assist® Real-Time Anchor Design Software www.powersdesignassist.com

ICC-ES ESR-2818
CONCRETE

ICC-ES ESR-2966
MASONRY

## **FEATURES AND BENEFITS**

- + Consistent performance in high and low strength concrete
- + Nominal drill bit size is the same as the anchor diameter
- + Anchor can be installed through standard fixture holes
- + Length ID code and identifying marking stamped on head of each anchor
- + Anchor design allows for follow-up expansion after setting under tensile loading

#### APPROVALS AND LISTINGS

- International Code Council, Evaluation Service (ICC-ES), ESR-2818 for concrete Code compliant with the 2015 IBC, 2015 IRC, 2012 IBC, 2012 IRC, 2009 IBC, 2009 IRC, 2006 IBC and 2006 IRC.
- International Code Council, Evaluation Service (ICC-ES), ESR-2966 for masonry Code compliant with the 2012 IBC, 2012 IRC, 2009 IBC, 2009 IRC, 2006 IBC, and 2006 IRC.
- Tested in accordance with ACI 355.2/ASTM E 488 and ICC-ES AC193 for use in structural concrete under the design provisions of ACI 318 (Strength Design method using Appendix D)
- Evaluated and qualified by an accredited independent testing laboratory for recognition in cracked and uncracked concrete including seismic and wind loading (Category 1 anchors)
- Tested in accordance with ICC-ES AC01 for use in Masonry
- Underwriters Laboratories (UL Listed) File No. EX1289. See listing for sizes.

#### **GUIDE SPECIFICATIONS**

CSI Divisions: 03 16 00 - Concrete Anchors, 04 05 19.16 - Masonry Anchors and 05 05 19 - Post-Installed Concrete Anchors. Expansion anchors shall be Power-Stud+ SD1 as supplied by Brewster, NY. Anchors shall be installed in accordance with published instructions and the Authority Having Jurisdiction.

This is the expansion anchor that was used for secure the Bent Plate Anchor Bracket in both the April 16, 2015 and May 19, 2015 tests. This REFERENCE DA document indicates that the ultimate shear capacity of this anchor is 21.1 kips. Check the capacity of epoxy anchoring systems to see if they can develop a similar ultimate shear capacity.



REI

## Installation Specifications for Power-Stud+ SD1 in Concrete<sup>1,2</sup>

Anchor Property/	Units	Nominal Anchor Diameter								
Anchor Property/ Setting Information	Notation	Ullits	1/4	3/8	1/2	5/8	3/4	7/8	1	1-1/4
Anchor diameter	d₀	in. (mm)	0.250 (6.4)	0.375 (9.5)	0.500 (12.7)	0.625 (15.9)	0.750 (19.1)	0.875 (22.2)	1.000 (25.4)	1.250 (31.8)
Minimum diameter of hole clearance in fixture	dн	in. (mm)	5/16 (7.5)	7/16 (11.1)	9/16 (14.3)	11/16 (17.5)	13/16 (20.6)	1 (25.4)	1-1/8 (28.6)	1-3/8 (34.9)
Nominal drill bit diameter	dbit	in.	1/4" ANSI	3/8" ANSI	1/2" ANSI	5/8" ANSI	3/4" ANSI	7/8" ANSI	1" ANSI	1-1/4" ANSI
Minimum nominal embedment depth	h <sub>nom</sub>	in. (mm)	1-1/8 (29)	1-5/8 (41)	2-1/4 (57)	2-3/4 (70)	3-3/8 (86)	4-1/2 (114)	4-1/2 (114)	6-1/2 (165)
Minimum hole depth	h₀	in. (mm)	1-1/4 (48)	1-3/4 (44)	2-1/2 (64)	3-1/8 (79)	3-5/8 (92)	4-7/8 (122)	4-7/8 (122)	7-1/4 (184)
Installation torque	Tinst	ftlbf. (N-m)	4 (5)	20 (27)	40 (54)	80 (108)	110 (149)	175 (237)	225 (305)	375 (508)
Torque wrench/ socket size	-	in.	7/16	9/16	3/4	15/16	1-1/8	1-5/16	1-1/2	1-7/8
Nut height	-	ln.	7/32	21/64	7/16	35/64	41/64	3/4	55/64	1-1/16

For SI: 1 inch = 25.4 mm, 1 ft-lbf = 1.356 N-m.

## Ultimate Load Capacities for Power-Stud+ SD1 in Normal-Weight Concrete<sup>1/2</sup>

	Minimum	Minimum Concrete Compressive Strength							
Nominal Anchor	Embedment	f'c = 2,500 p	si (17.3 MPa)	f'c = 3,000 p	si (20.7 MPa)	f'c = 4,000 p	si (27.6 MPa)	f'c = 6,000 p	si (41.4 MPa)
Diameter in.	Depth in. (mm)	Tension lbs. (kN)	Shear lbs. (kN)	Tension lbs. (kN)	Shear lbs. (kN)	Tension lbs. (kN)	Shear lbs. (kN)	Tension lbs. (kN)	Shear lbs. (kN)
1/4	1-1/8 (28)	-	-	1,435 (6.4)	1,255 (5.6)	1,660 (7.4)	1,255 (5.6)	-	-
1/4	1-3/4 (44)	2,775 (12.4)	1,255 (5.6)	2,775 (12.4)	1,255 (5.6)	2,775 (12.4)	1,255 (5.6)	2,775 (12.4)	1,255 (5.6)
2/0	1-5/8 (41)	-	-	2,685 (12)	2,540 (11.3)	3,100 (13.8)	2,540 (11.3)	-	-
3/8	2-3/8 (60)	3,485 (15.5)	2,540 (11.3)	3,815 (17)	2,540 (11.3)	4,410 (19.6)	2,540 (11.3)	5,400 (24)	2,540 (11.3)
	2-1/4 (57)	-	-	4,155 (18.5)	4,195 (18.7)	4,800 (21.4)	4,195 (18.7)	-	-
1/2	2-1/2 (64)	3,910 (17.4)	4,195 (18.7)	4,285 (19.1)	4,195 (18.7)	4,950 (22)	4,195 (18.7)	6,060 (27)	4,195 (18.7)
	3-3/4 (95)	7,955 (35.4)	4,195 (18.7)	8,715 (38.8)	4,195 (18.7)	10,065 (44.8)	4,195 (18.7)	12,325 (54.8)	4,195 (18.7)
	2-3/4 (70)	-	-	5,440 (24.3)	6,815 (30.3)	6,285 (28)	6,815 (30.3)	-	-
5/8	3-3/8 (86)	6,625 (29.5)	6,815 (30.3)	7,260 (32.3)	6,815 (30.3)	8,380 (37.3)	6,815 (30.3)	10,265 (45.7)	6,815 (30.3)
	4-5/8 (117)	11,260 (50.1)	6,815 (30.3)	12,335 (54.9)	6,815 (30.3)	14,245 (63.4)	6,815 (30.3)	14,465 (65.7)	6,815 (30.3)
	3-3/8 (86)	-	-	7,860 (32.2)	12,580 (56.0)	9,075 (40.5)	12,580 (56.0)	-	-
3/4	4 (102)	9,530 (42.4)	12,580 (56.0)	10,440 (46.5)	12,580 (56.0)	12,060 (53.6)	12,580 (56.0)	14,770 (65.7)	12,580 (56.0)
	5-5/8 (143)	17,670 (78.6)	12,580 (56.0)	19,355 (86.1)	12,580 (56.0)	22,350 (99.4)	12,580 (56.0)	25,065 (111.5)	12,580 (56.0)
7/0	3-7/8 (98)	-	-	10,005 (44.5)	11,690 (52.0)	11,555 (51.4)	11,690 (52.0)	-	-
7/8	4-1/2 (114)	11,320 (50.4)	11,690 (52.0)	12,405 (55.2)	11,690 (52.0)	15,125 (67.3)	11,690 (52.0)	19,470 (86.6)	11,690 (52.0)
	4-1/2 (114)	-	-	13,580 (60.4)	21,155 (94.1)	15,680 (69.7)	21,155 (94.1)	-	-
1	5-1/2 (140)	16,535 (73.6)	21,155 (94.1)	18,115 (80.6)	21,155 (94.1)	20,915 (93)	21,155 (94.1)	25,615 (114)	21,155 (94.1)
	8 (203)	-	-	21,530 (95.8)	21,155 (94.1)	24,865 (110.6)	21,155 (94.1)	-	-
1 1/4	5-1/2 (140)	-	-	20,275 (90.9)	29,105 (129.4)	23,410 (105.0)	29,105 (129.4)	-	-
1-1/4	6-1/2 (165)	22,485 (100.0)	29,105 (129.4)	24,630 (109.6)	29,105 (129.4)	28,440 (126.5)	29,105 (129.4)	37,360 (166.2)	29,105 (129.4)

<sup>1.</sup> Tabulated load values are for anchors installed in uncracked concrete with no edge or spacing considerations. Concrete compressive strength must be at the specified minimum at the time of installation.

<sup>1.</sup> The minimum base material thickness should be 1.5hnom or 3", whichever is greater.

<sup>2.</sup> See Performance Data in Concrete for additional embedment depths.

<sup>2.</sup> Ultimate load capacities must be reduced by a minimum safety factor of 4.0 or greater to determine allowable working loads.

## HIT-HY 200 Adhesive Anchoring System 3.2.3

Table 39 - Hilti HIT-HY 200 adhesive design strength with concrete / bond failure for threaded rod in uncracked concrete 1,2,3,4,5,6,7,8,9

Nominal		Tension — ΦN <sub>n</sub>					Shear	— ФV <sub>п</sub>	
anchor	Effective	$f'_{c} = 2,500 \text{ psi}$	$f'_{c} = 3,000 \text{ psi}$	$f'_{c}$ = 4,000 psi	$f'_{c} = 6,000 \text{ psi}$	f' <sub>c</sub> = 2,500 psi	f' <sub>c</sub> = 3,000 psi	$f'_{c} = 4,000 \text{ psi}$	f' <sub>c</sub> = 6,000 ps
diameter	embedment	(17.2 MPa)	(20.7 MPa)	(27.6 MPa)	(41.4 MPa)	(17.2 MPa)	(20.7 MPa)	(27.6 MPa)	(41.4 MPa)
in.	in. (mm)	lb (kN)	lb (kN)	lb (kN)	lb (kN)	lb (kN)	lb (kN)	lb (kN)	lb (kN)
	2-3/8	2,855	3,125	3,610	4,405	3,075	3,370	3,890	4,745
	(60)	(12.7)	(13.9)	(16.1)	(19.6)	(13.7)	(15.0)	(17.3)	(21.1)
	3-3/8	4,835	5,300	6,015	6,260	10,415	11,410	12,950	13,490
3/8	(86)	(21.5)	(23.6)	(26.8)	(27.8)	(46.3)	(50.8)	(57.6)	(60.0)
3/6	4-1/2	7,445	7,790	8,020	8,350	16,035	16,780	17,270	17,985
<u> </u>	(114)	(33.1)	(34.7)	(35.7)	(37.1)	(71.3)	(74.6)	(76.8)	(80.0)
	7-1/2	12,750	12,985	13,365	13,915	27,460	27,965	28,785	29,975
	(191)	(56.7)	(57.8)	(59.5)	(61.9)	(122.1)	(124.4)	(128.0)	(133.3)
	2-3/4	3,555	3,895	4,500	5,510	7,660	8,395	9,690	11,870
F	(70) 4-1/2	(15.8)	(17.3) 8,155	(20.0)	(24.5)	(34.1)	(37.3)	(43.1)	(52.8)
	,	7,445		9,420	11,135	16,035 (71.3)	17,570	20,285 (90.2)	23,980
1/2	(114) 6	(33.1) 11,465	(36.3) 12,560	(41.9) 14,255	(49.5) 14,845	24,690	(78.2) 27,045	30,700	(106.7) 31,970
	(152)	(51.0)	(55.9)	(63.4)	(66.0)	(109.8)	(120.3)	(136.6)	(142.2)
ŀ	10	22,665	23,085	23,755	24,740	48,820	49,720	51,170	53,285
	(254)	(100.8)	(102.7)	(105.7)	(110.0)	(217.2)	(221.2)	(227.6)	(237.0)
	3-1/8	4,310	4,720	5,450	6,675	9,280	10,165	11,740	14,380
	(79)	(19.2)	(21.0)	(24.2)	(29.7)	(41.3)	(45.2)	(52.2)	(64.0)
	5-5/8	10,405	11,400	13,165	16,120	22,415	24,550	28,350	34,720
F /0	(143)	(46.3)	(50.7)	(58.6)	(71.7)	(99.7)	(109.2)	(126.1)	(154.4)
5/8	7-1/2	16,020	17,550	20,265	23,195	34,505	37,800	43,650	49,955
	(191)	(71.3)	(78.1)	(90.1)	(103.2)	(153.5)	(168.1)	(194.2)	(222.2)
	12-1/2	34,470	36,070	37,120	38,655	74,245	77,685	79,955	83,260
	(318)	(153.3)	(160.4)	(165.1)	(171.9)	(330.3)	(345.6)	(355.7)	(370.4)
	3-1/2	5,105	5,595	6,460	7,910	11,000	12,050	13,915	17,040
	(89)	(22.7)	(24.9)	(28.7)	(35.2)	(48.9)	(53.6)	(61.9)	(75.8)
	6-3/4	13,680	14,985	17,305	21,190	29,460	32,275	37,265	45,645
3/4	(171)	(60.9)	(66.7)	(77.0)	(94.3)	(131.0)	(143.6)	(165.8)	(203.0)
,	9	21,060 (93.7)	Use Hi یا	lti design	625 5.1)	45,360 (201.8)	49,690	57,375	70,270
ŀ	(229) 15	45,315	softwa	re to verify t	this 665	97,600	(221.0) 106,915	(255.2) 115,130	(312.6) 119,895
	(381)	(201.6)		•	7.6)	(434.1)	(475.6)	(512.1)	(533.3)
	3-1/2	5,105		capacity,	10	11,000	12,050	13,915	17,040
	(89)	(22.7)	alcula	te ultimate	.2)	(48.9)	(53.6)	(61.9)	(75.8)
	7-7/8	17,235	1 capaci	ty, then re-r	un 705	37,125	40,670	46,960	57,515
	(200)	(76.7)				(165.1)	(180.9)	(208.9)	(255.8)
7/8	10-1/2	26,540	2	alysis with 4	115	57,160	62,615	72,300	88,550
	(267)	(118.1)	(1 embed	lment	2.9)	(254.3)	(278.5)	(321.6)	(393.9)
	17-1/2	57,100	62,550	72,230	75,770	122,990	134,730	155,570	163,190
	(445)	(254.0)	(278.2)	(321.3)	(337.0)	(547.1)	(599.3)	(692.0)	(725.9)
	4	6,240	6,835	7,895	9,665	13,440	14,725	17,000	20,820
	(102)	(27.8)	(30.4)	(35.1)	(43.0)	(59.8)	(65.5)	(75.6)	(92.6)
	9	21,060	23,070	26,640	32,625	45,360	49,690	57,375	70,270
1	(229)	(93.7)	(102.6)	(118.5)	(145.1)	(201.8)	(221.0)	(255.2)	(312.6)
	12	32,425	35,520	41,015	50,230	69,835	76,500	88,335	108,190
F	(305)	(144.2) 69,765	(158.0) 76,425	(182.4)	(223.4)	(310.6)	(340.3)	(392.9)	(481.3)
	(508)	(310.3)	(340.0)	88,245 (392.5)	98,960 (440.2)	150,265 (668.4)	164,605 (732.2)	190,070 (845.5)	213,150 (948.1)
	5	8,720	9,555	11,030	13,510	18,785	20,575	23,760	29,100
	5 (127)	(38.8)	9,555 (42.5)	(49.1)	(60.1)	(83.6)	20,575 (91.5)	(105.7)	(129.4)
ŀ	11-1/4	29,430	32,240	37,230	45,595	63,395	69,445	80,185	98,205
	(286)	(130.9)	(143.4)	(165.6)	(202.8)	(282.0)	(308.9)	(356.7)	(436.8)
1-1/4	15	45,315	49,640	57,320	70,200	97,600	106,915	123,455	151,200
	(381)	(201.6)	(220.8)	(255.0)	(312.3)	(434.1)	(475.6)	(549.2)	(672.6)
ļ	25	97,500	106,805	123,330	151,045	210,000	230,045	265,630	325,330
l	(635)	(433.7)	(475.1)	(548.6)	(671.9)	(934.1)	(1023.3)	(1181.6)	(1447.1)

- See section 3.1.8 for explanation on development of load values.
- See section 3.1.8.6 to convert design strength (factored resistance) value to ASD value. Linear interpolation between embedment depths and concrete compressive strengths is not permitted.
- Apply spacing, edge distance, and concrete thickness factors in tables 42 55 as necessary to the above values. Compare to the steel values in table 41. The lesser of the values is to be used for the design.
- 5 Data is for temperature range A: Max. short term temperature = 130° F (55° C), max. long term temperature = 110° F (43° C).

  For temperature range B: Max. short term temperature = 176° F (80° C), max. long term temperature = 110° F (43° C) multiply above values by 0.92.

  For temperature range C: Max. short term temperature = 248° F (120° C), max. long term temperature = 162° F (72° C) multiply above values by 0.78. Short term elevated concrete temperatures are those that occur over brief intervals, e.g., as a result of diurnal cycling. Long term concrete temperatures are roughly constant over significant periods of time.
- Tabular values are for dry and water saturated concrete conditions.
- Tabular values are for short term loads only. For sustained loads including overhead use, see section 3.1.8.8.
- Tabular values are for normal-weight concrete only. For lightweight concrete, multiply design strength (factored resistance) by  $\lambda_n$  as follows: For sand-lightweight,  $\lambda_a$  = 0.51. For all-lightweight,  $\lambda_a$  = 0.45.
- 9 Tabular values are for static loads only. Seismic design is not permitted for uncracked concrete.

This calculation was performed to verify the design shear capacity given in the Hilti design charts, and to also calculate the ultimate shear capacity to compare with the tested wedge anchor.

#### www.hilti.us

E-Mail:

Profis Anchor 2.8.0

Company: F Specifier: F

Address: Phone I Fax: Page: Project: Sub-Project I Pos. No.:

Epoxy Anchor Check

1/16/2019

Specifier's comments: 4" Embedment - Design Chart Check

## 1 Input data

Anchor type and diameter: HIT-HY 200 + HAS-E-55 (ASTM F1554 Gr.55) 1

Effective embedment depth:  $h_{ef,act} = 4.000 \text{ in}$ .  $(h_{ef,limit} = - \text{ in.}), h_{nom} = 4.000 \text{ in.}$ 

Material: ASTM A 1554 Grade 55

Evaluation Service Report: ESR-3187

Issued I Valid: 3/1/2018 | 3/1/2020

Proof: Design method ACI 318-08 / Chem Stand-off installation:  $e_b = 0.000$  in. (no stand-off); t = 0.500 in.

Anchor plate:  $I_x \times I_y \times t = 20.000$  in. x 20.000 in. x 0.500 in.; (Recommended plate thickness: not calculated

Profile: S shape (AISC); (L x W x T x FT) = 3.000 in. x 2.330 in. x 0.170 in. x 0.260 in.

Base material: uncracked concrete, 3000, fc' = 3,000 psi; h = 420.000 in., Temp. short/long: 32/32 °F

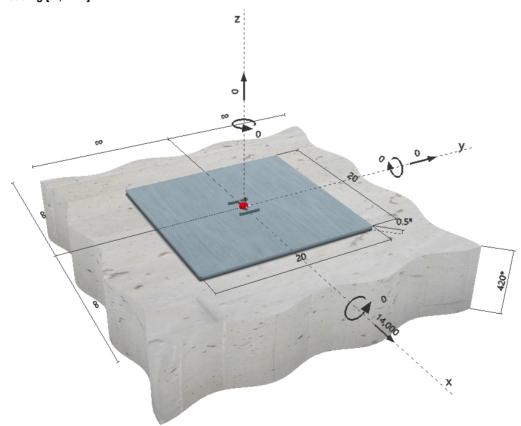
Installation: hammer drilled hole, Installation condition: Dry

Reinforcement: tension: condition B, shear: condition B; no supplemental splitting reinforcement present

edge reinforcement: none or < No. 4 bar

Seismic loads (cat. C, D, E, or F) no

#### Geometry [in.] & Loading [lb, in.lb]



<sup>&</sup>lt;sup>R</sup> - The anchor calculation is based on a rigid baseplate assumption.



**Profis Anchor 2.8.0** 

www.hilti.us

Company: Page: Specifier: Project:

Address: Sub-Project I Pos. No.:

Phone I Fax: E-Mail:

**Epoxy Anchor Check** 

1/16/2019

## 2 Load case/Resulting anchor forces

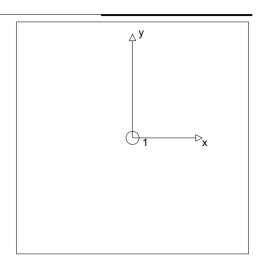
Load case: Design loads

#### Anchor reactions [lb]

Tension force: (+Tension, -Compression)

Anchor Tension force Shear force Shear force x Shear force	٧ د
Allonor Tonolor Tono	<i>,</i> ,
1 0 14,000 14,000 0	
max. concrete compressive strain:  max. concrete compressive stress:  resulting tension force in (x/y)=(0.000/0.000):  resulting compression force in (x/y)=(0.000/0.000):  0 [lb]	

Anchor forces are calculated based on the assumption of a rigid baseplate.



### 3 Tension load

	Load N <sub>ua</sub> [lb]	Capacity φ N <sub>n</sub> [lb]	Utilization $\beta_N = N_{ua}/\phi N_n$	Status
Steel Strength*	N/A	N/A	N/A	N/A
Bond Strength**	N/A	N/A	N/A	N/A
Sustained Tension Load Bond Strength*	N/A	N/A	N/A	N/A
Concrete Breakout Strength**	N/A	N/A	N/A	N/A

<sup>\*</sup> anchor having the highest loading \*\*anchor group (anchors in tension)



Profis Anchor 2.8.0

Company:
Specifier:

Page: Project:

Epoxy Anchor Check

Address:
Phone I Fax:
E-Mail:

Sub-Project I Pos. No.:

1/16/2019

Calculated shear

matches value given in Hilti design chart

design strength

### 4 Shear load

	Load V <sub>ua</sub> [lb]	Capacity o V <sub>n</sub> [lb]	Utilization $\beta_V = V_{ua}/\phi V_n$	Status
Steel Strength*	14,000	17,719	80	OK
Steel failure (with lever arm)*	N/A	N/A	N/A	N/A
Pryout Strength (Concrete Breakout Strength controls)**	14,000	14,723	96	OK
Concrete edge failure in direction **	N/A	N/A	N/A	N/A
* anchor having the highest loading	**anchor group (relevant anchors)			

#### 4.1 Steel Strength

$$V_{sa} = (0.6 A_{se,V} f_{uta})$$
 ref  
 $\phi V_{steel} \ge V_{ua}$  AC

refer to ICC-ES ESR-3187 ACI 318-08 Eq. (D-2)

#### Variables

A <sub>se,V</sub> [in. <sup>2</sup> ]	f <sub>uta</sub> [psi]	$(0.6 A_{se,V} f_{uta})$ [lb]
0.61	75,000	27,260

#### Calculations

#### Results

V <sub>sa</sub> [lb]	φ steel	φ V <sub>sa</sub> [lb]	V <sub>ua</sub> [lb]
27.260	0.650	17.719	14.000

## 4.2 Pryout Strength (Concrete Breakout Strength controls)

$V_{cp} = K_{cp} \left[ \left( \frac{A_{Nc}}{A_{Nc0}} \right) \psi_{ed,N} \psi_{c,N} \psi_{cp,N} N_b \right]$	ACI 318-08 Eq. (D-30)
φ V <sub>cp</sub> ≥ V <sub>ua</sub>	ACI 318-08 Eq. (D-2)
A <sub>Nc</sub> see ACI 318-08, Part D.5.2.1, Fig. RD.5.2.1(b)	
$A_{Nc0} = 9 h_{ef}^2$	ACI 318-08 Eq. (D-6)
$ \psi_{\text{ec,N}} = \left(\frac{1}{1 + \frac{2  e_{\text{N}}}{3  h_{\text{eff}}}}\right) \le 1.0 $	ACI 318-08 Eq. (D-9)
$\psi_{\text{ed,N}} = 0.7 + 0.3 \left( \frac{c_{\text{a,min}}}{1.5h_{\text{ef}}} \right) \le 1.0$	ACI 318-08 Eq. (D-11)
$\psi_{cp,N} = MAX \left( \frac{c_{a,min}}{c_{ac}}, \frac{1.5h_{ef}}{c_{ac}} \right) \le 1.0$ $N_b = k_c \lambda \sqrt{f_c} h_{ef}^{1.5}$	ACI 318-08 Eq. (D-13)
$N_b = k_c \lambda \sqrt{f_c} h_{ef}^{1.5}$	ACI 318-08 Eq. (D-7)

#### Variables

$k_{cp}$	h <sub>ef</sub> [in.]	e <sub>c1,N</sub> [in.]	e <sub>c2,N</sub> [in.]	c <sub>a,min</sub> [in.]		
2	4.000	0.000	0.000	∞		
$\psi_{c,N}$	c <sub>ac</sub> [in.]	k <sub>c</sub>	λ	f <sub>c</sub> [psi]		
1.000	4.914	24	1	3,000		
	Ultim	ate shear streng	yth			
Calculations	/ is sli	ghtly less than th	ne			
A <sub>Nc</sub> [in. <sup>2</sup> ]	A <sub>Nc0</sub> [in. wedo	ge anchor capac	ity Ψ ec2,N	$\Psi$ ed,N	Ψ cp,N	N <sub>b</sub> [lb]
144.00	144.00 of 21	.2 kips. Check	1.000	1.000	1.000	10,516
Results /		ate capacity with				
		embedment use				
V <sub>cp</sub> [lb] 21,033	<sup>Ψ concrete</sup> for th	ne wedge anchor	V <sub>ua</sub> [lb]	-		

This analysis was performed to calculate the ultimate shear capacity using a 4.5" embedment to compare with the tested wedge anchor.



#### www.hilti.us

Company: Specifier: Sub-Project I Pos. No.:

Address:

Phone I Fax: E-Mail:

Page: Project:

**Epoxy Anchor Check** 

1/16/2019

Specifier's comments: 4 1/2" Embedment

## 1 Input data

HIT-HY 200 + HAS-E-55 (ASTM F1554 Gr.55) 1 Anchor type and diameter:

 $h_{ef,act} = 4.500 \text{ in}$ . ( $h_{ef,limit} = -\text{ in.}$ ),  $h_{nom} = 4.000 \text{ in.}$ Effective embedment depth:

Material: **ASTM A 1554 Grade 55** 

**Evaluation Service Report:** ESR-3187

Issued I Valid: 3/1/2018 | 3/1/2020

Proof: Design method ACI 318-08 / Chem Stand-off installation:  $e_b = 0.000$  in. (no stand-off); t = 0.500 in.

Anchor plate:  $I_x \times I_y \times t = 20.000$  in. x 20.000 in. x 0.500 in.; (Recommended plate thickness: not calculated

S shape (AISC); (L x W x T x FT) = 3.000 in. x 2.330 in. x 0.170 in. x 0.260 in. Profile:

uncracked concrete, 3000, fc' = 3,000 psi; h = 420.000 in., Temp. short/long: 32/32 °F Base material:

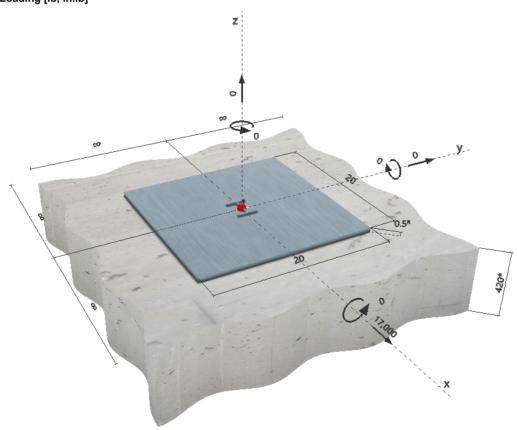
Installation: hammer drilled hole, Installation condition: Dry

Reinforcement: tension: condition B, shear: condition B; no supplemental splitting reinforcement present

edge reinforcement: none or < No. 4 bar

Seismic loads (cat. C, D, E, or F)

#### Geometry [in.] & Loading [lb, in.lb]





<sup>&</sup>lt;sup>R</sup> - The anchor calculation is based on a rigid baseplate assumption.



**Profis Anchor 2.8.0** 

www.hilti.us

Company: Page: Specifier: Project:

Address: Sub-Project I Pos. No.:

Phone I Fax: E-Mail:

**Epoxy Anchor Check** 

1/16/2019

## 2 Load case/Resulting anchor forces

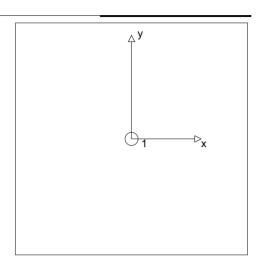
Load case: Design loads

#### Anchor reactions [lb]

Tension force: (+Tension, -Compression)

Anchor	Anchor Tension force Shear force		Shear force x	Shear force y	
1	1 0 17,000		17,000	0	
max. concrete co	ompressive strain: ompressive stress: force in (x/y)=(0.00 ssion force in (x/y)=			- [‰] - [psi] 0 [lb] 0 [lb]	

Anchor forces are calculated based on the assumption of a rigid baseplate.



### 3 Tension load

	Load N <sub>ua</sub> [lb]	Capacity φ N <sub>n</sub> [lb]	Utilization $\beta_N = N_{ua}/\phi N_n$	Status
Steel Strength*	N/A	N/A	N/A	N/A
Bond Strength**	N/A	N/A	N/A	N/A
Sustained Tension Load Bond Strength*	N/A	N/A	N/A	N/A
Concrete Breakout Strength**	N/A	N/A	N/A	N/A

<sup>\*</sup> anchor having the highest loading \*\*anchor group (anchors in tension)



Phone I Fax:

E-Mail:

Profis Anchor 2.8.0

Company: Page: Specifier: Project: Address: Sub-Pro

Sub-Project I Pos. No.:

Epoxy Anchor Check

D

1/16/2019

### 4 Shear load

	Load V <sub>ua</sub> [lb]	Capacity ∳ V <sub>n</sub> [lb]	Utilization $\beta_V = V_{ua}/\phi V_n$	Status
Steel Strength*	17,000	17,719	96	OK
Steel failure (with lever arm)*	N/A	N/A	N/A	N/A
Pryout Strength (Concrete Breakout Strength controls)**	17,000	17,568	97	OK
Concrete edge failure in direction **	N/A	N/A	N/A	N/A

## 4.1 Steel Strength

$$V_{sa}$$
 = (0.6  $A_{se,V}$   $f_{uta}$ ) refer to ICC-ES ESR-3187  $\phi$   $V_{steel} \ge V_{ua}$  ACI 318-08 Eq. (D-2)

#### **Variables**

A <sub>se,V</sub> [in. <sup>2</sup> ]	f <sub>uta</sub> [psi]	$(0.6 A_{se,V} f_{uta})$ [lb]
0.61	75,000	27,260

## Calculations

#### Results

$V_s$	a [lb]	φ steel	φ V <sub>sa</sub> [lb]	V <sub>ua</sub> [lb]
//	,260	0.650	17.719	17,000

## 4.2 Pryout Strength (Concrete Breakout Strength controls)

$V_{cp} = k_{cp} \left[ \left( \frac{A_{Nc}}{A_{Nc0}} \right) \psi_{ed,N} \psi_{c,N} \psi_{cp,N} N_b \right]$	ACI 318-08 Eq. (D-30)
$\phi \ V_{cp} \ge V_{ua}$ A <sub>Nc</sub> see ACI 318-08, Part D.5.2.1, Fig. RD.5.2.1(b)	ACI 318-08 Eq. (D-2)
$A_{Nc0} = 9 h_{ef}^2$	ACI 318-08 Eq. (D-6)
$ \psi_{\text{ec,N}} = \left(\frac{1}{1 + \frac{2  e_{\text{N}}}{3  h_{\text{ef}}}}\right) \le 1.0 $	ACI 318-08 Eq. (D-9)
$\psi_{\text{ed,N}} = 0.7 + 0.3 \left( \frac{c_{\text{a,min}}}{1.5h_{\text{ef}}} \right) \le 1.0$	ACI 318-08 Eq. (D-11)
$\psi_{cp,N} = MAX \left( \frac{c_{a,min}}{c_{ac}}, \frac{1.5h_{ef}}{c_{ac}} \right) \le 1.0$	ACI 318-08 Eq. (D-13)
$N_b = k_c \lambda \sqrt{f_c} h_{ef}^{1.5}$	ACI 318-08 Eq. (D-7)

#### **Variables**

$k_{cp}$	h <sub>ef</sub> [in.]	e <sub>c1,N</sub> [in.]	e <sub>c2,N</sub> [in.]	c <sub>a,min</sub> [in.]		
2	4.500	0.000	0.000	∞		
Ψ c,N	c <sub>ac</sub> [in.]	k <sub>c</sub>	λ	f <sub>c</sub> [psi]		
1.000	5.660	24	1	3,000		
	Ultirسے	mate shear capa	city of the epoxy	anchor is 25.1 l	k, which is great	er than the
Calculations	/ 21.2	2 k capacity of the	e wedge ancho	r. Therefore, epo	oxy anchorage a	appears to be
A <sub>Nc</sub> [in. <sup>2</sup> ]	A <sub>Nc0</sub> [in. <sup>2</sup> ]an a	acceptable altern	ative to the test	ed wedge ancho	r.	V
182.25	182.25	1.000	1.000	1.000	1.000	12,548
Results						
V <sub>cp</sub> [lb]		φ V <sub>cp</sub> [lb]	V <sub>ua</sub> [lb]	_		
25,097	0.700	17,568	17,000	_		

This calculation was performed to calculate the ultimate tensile capacity using a 4.5" embedment to compare with the tested wedge anchor.

# Profis Anchor 2.8.0

#### www.hilti.us

E-Mail:

Company: Specifier: Address: Phone I Fax: Page: Project:

Sub-Project I Pos. No.:

Date:

Epoxy Anchor Check

1/16/2019

Specifier's comments: 4 1/2" Embedment - Tension Check

## 1 Input data

Anchor type and diameter: HIT-HY 200 + HAS-E-55 (ASTM F1554 Gr.55) 1

Effective embedment depth:  $h_{ef,act} = 4.500 \text{ in.}$   $(h_{ef,limit} = -\text{ in.}), h_{nom} = 4.000 \text{ in.}$ 

Material: ASTM A 1554 Grade 55

Evaluation Service Report: ESR-3187

Issued I Valid: 3/1/2018 | 3/1/2020

Proof: Design method ACI 318-08 / Chem Stand-off installation:  $e_b = 0.000$  in. (no stand-off); t = 0.500 in.

Anchor plate:  $I_x \times I_y \times t = 20.000$  in. x 20.000 in. x 0.500 in.; (Recommended plate thickness: not calculated

Profile: S shape (AISC); (L x W x T x FT) = 3.000 in. x 2.330 in. x 0.170 in. x 0.260 in.

Base material: uncracked concrete, 3000, f<sub>c</sub>' = 3,000 psi; h = 420.000 in., Temp. short/long: 32/32 °F

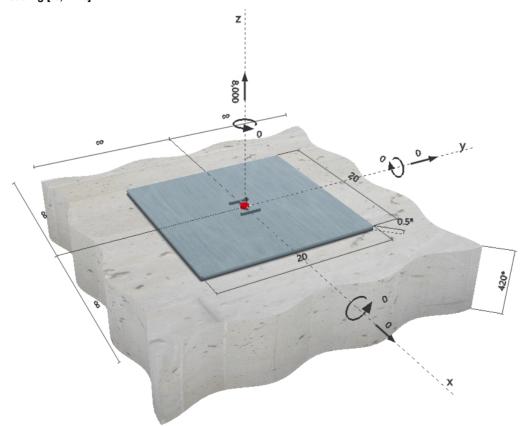
Installation: hammer drilled hole, Installation condition: Dry

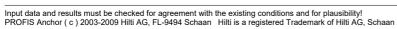
Reinforcement: tension: condition B, shear: condition B; no supplemental splitting reinforcement present

edge reinforcement: none or < No. 4 bar

Seismic loads (cat. C, D, E, or F) no

#### Geometry [in.] & Loading [lb, in.lb]





 $<sup>^{\</sup>rm R}$  - The anchor calculation is based on a rigid baseplate assumption.



E-Mail:

Profis Anchor 2.8.0

Company: Page: Specifier: Project:

Specifier:
Address:
Phone I Fax:

Sub-Project I Pos. No.:

Epoxy Anchor Check

1/16/2019

## 2 Load case/Resulting anchor forces

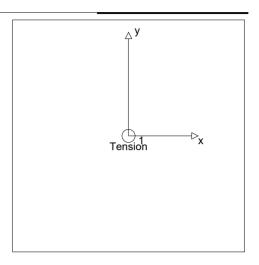
Load case: Design loads

#### Anchor reactions [lb]

Tension force: (+Tension, -Compression)

Anchor	Tension force	Shear force	Shear force x	Shear force y
1	8,000	0	0	0

Anchor forces are calculated based on the assumption of a rigid baseplate.



### 3 Tension load

	Load N <sub>ua</sub> [lb]	Capacity φ N <sub>n</sub> [lb]	Utilization $\beta_N = N_{ua}/\phi N_n$	Status
Steel Strength*	8,000	34,073	24	OK
Bond Strength**	8,000	20,775	39	OK
Sustained Tension Load Bond Strength*	N/A	N/A	N/A	N/A
Concrete Breakout Strength**	8,000	8,156	99	OK

<sup>\*</sup> anchor having the highest loading \*\*anchor group (anchors in tension)

## 3.1 Steel Strength

 $N_{sa}$  = ESR value refer to ICC-ES ESR-3187 ACI 318-08 Eq. (D-1)

#### **Variables**

A <sub>se,N</sub> [in. <sup>2</sup> ]	f <sub>uta</sub> [psi]
0.61	75 000

#### Calculations

N<sub>sa</sub> [lb] 45,430

#### Results

N <sub>sa</sub> [lb]	φ steel	$\phi$ N <sub>sa</sub> [lb]	N <sub>ua</sub> [lb]	
45.430	0.750	34,073	8.000	



**Profis Anchor 2.8.0** www.hilti.us

Company: Specifier:

Address: Phone I Fax: E-Mail:

Page: Project:

Sub-Project I Pos. No.:

**Epoxy Anchor Check** 

1/16/2019

#### 3.2 Bond Strength

$N_{a} = \left(\frac{A_{Na}}{A_{Na0}}\right) \psi_{ed,Na} \psi_{cp,Na} N_{ba}$	ACI 318-11 Eq. (D-18)
$\phi N_a \ge N_{ua}$	ACI 318-11 Table D.4.1.1
A <sub>Na</sub> = see ACI 318-11, Part D.5.5.1, Fig. RD.5.5.1(b)	
$A_{Na0} = (2 c_{Na})^2$ $c_{Na} = 10 d_a \sqrt{\frac{\tau_{uncr}}{1100}}$	ACI 318-11 Eq. (D-20)
$c_{Na} = 10 d_a \sqrt{\frac{\tau_{uncr}}{1100}}$	ACI 318-11 Eq. (D-21)
$\psi_{\text{ec,Na}} = \left(\frac{1}{1 + \frac{e_{\text{N}}}{c_{\text{Na}}}}\right) \le 1.0$	ACI 318-11 Eq. (D-23)
$\psi_{\text{ed,Na}} = 0.7 + 0.3 \left( \frac{C_{\text{a,min}}}{c_{\text{Na}}} \right) \le 1.0$	ACI 318-11 Eq. (D-25)
$\psi_{\text{cp,Na}} = \text{MAX}\left(\frac{c_{\text{a,min}}}{c_{\text{ac}}}, \frac{c_{\text{Na}}}{c_{\text{ac}}}\right) \le 1.0$	ACI 318-11 Eq. (D-27)
$N_{ba} = \lambda_a \cdot \tau_{k,c} \cdot \pi \cdot d_a \cdot h_{ef}$	ACI 318-11 Eq. (D-22)

#### **Variables**

τ <sub>k,c,uncr</sub> [psi]	d <sub>a</sub> [in.]	h <sub>ef</sub> [in.]	c <sub>a,min</sub> [in.]	τ <sub>k,c</sub> [psi]
2,261	1.000	4.500	∞	2,261
e <sub>c1,N</sub> [in.]	e <sub>c2,N</sub> [in.]	c <sub>ac</sub> [in.]	λa	
0.000	0.000	5 660	1 000	

#### Calculations

c <sub>Na</sub> [in.]	$A_{Na}$ [in. <sup>2</sup> ]	A <sub>Na0</sub> [in. <sup>2</sup> ]	Ψ ed,Na
14.272	814.72	814.72	1.000
Ψ ec1,Na	Ψ ec2,Na	Ψ cp,Na	N <sub>ba</sub> [lb]
1.000	1.000	1.000	31.962

#### Results



The ultimate bond strength of the anchor is above the 13.6 k capacity of the wedge anchor.



**Profis Anchor 2.8.0** 

Company: Specifier:

Address: Phone I Fax: E-Mail:

Page: Project:

Sub-Project I Pos. No.:

Date:

**Epoxy Anchor Check** 

1/16/2019

#### 3.3 Concrete Breakout Strength

$$\begin{array}{lll} N_{cb} &= \left(\frac{A_{Nc}}{A_{Nc0}}\right) \psi_{\,ed,N} \, \psi_{\,c,N} \, \psi_{\,cp,N} \, N_b & \text{ACI 318-08 Eq. (D-4)} \\ \varphi \, N_{cb} \geq N_{ua} & \text{ACI 318-08 Eq. (D-1)} \\ A_{Nc} & \text{see ACI 318-08, Part D.5.2.1, Fig. RD.5.2.1(b)} & \text{ACI 318-08 Eq. (D-6)} \\ W_{\,ec,N} &= \left(\frac{1}{1+\frac{2 \, e_N}{3 \, h_{ef}}}\right) \leq 1.0 & \text{ACI 318-08 Eq. (D-9)} \\ \psi_{\,ed,N} &= 0.7 + 0.3 \left(\frac{C_{a,min}}{1.5h_{ef}}\right) \leq 1.0 & \text{ACI 318-08 Eq. (D-11)} \\ \psi_{\,cp,N} &= MAX \left(\frac{C_{a,min}}{C_{ac}}, \frac{1.5h_{ef}}{C_{ac}}\right) \leq 1.0 & \text{ACI 318-08 Eq. (D-13)} \\ N_b &= k_c \, \lambda \, \, \sqrt{f_c} \, h_{ef}^{1.5} & \text{ACI 318-08 Eq. (D-7)} \end{array}$$

#### Variables

h <sub>ef</sub> [in.]	e <sub>c1,N</sub> [in.]	e <sub>c2,N</sub> [in.]	c <sub>a,min</sub> [in.]	Ψ c,N
4.500	0.000	0.000	∞	1.000
c <sub>ac</sub> [in.]	k <sub>c</sub>	λ	f <sub>c</sub> [psi]	
5.660	24	1	3,000	

#### Calculations

A <sub>Nc</sub> [in. <sup>2</sup> ]	A <sub>Nc0</sub> [in. <sup>2</sup> ]	Ψ ec1,N	Ψ ec2,N	$\Psi$ ed,N	$\Psi$ cp,N	N <sub>b</sub> [lb]
182.25	182.25	1.000	1.000	1.000	1.000	12.548

ACI 318-08 Eq. (D-7)

#### Results



The tensile capacity of the anchor is controlled by concrete breakout. This is based on embedment depth (and other factors such as spacing and edge distance) and will be similar for the wedge anchor.