



TESTING OF W152X23.8 (W6X16) STEEL POSTS SOIL EMBEDMENT DEPTH STUDY FOR THE MIDWEST GUARDRAIL SYSTEM

(Non-Proprietary Guardrail System)

Submitted by

Beau D. Kuipers, B.S.M.E., E.I.T. Graduate Research Assistant

John D. Reid, Ph.D. Associate Professor

MIDWEST ROADSIDE SAFETY FACILITY

University of Nebraska-Lincoln 527 Nebraska Hall Lincoln, Nebraska 68588-0529 (402) 472-0965

MwRSF Research Report No. TRP-03-136-03 June 12, 2003

TECHNICAL REPORT DOCUMENTATION PAGE

1. Report No.	2.	3. Recipient's Accession No.	
TRP-03-136-03			
4. Title and Subtitle		5. Report Date	
Testing of W152x23.8 (W6x1		June 12, 2003	
Embedment Depth Study for t System (Non-Proprietary Gua		6.	
7. Author(s)		8. Performing Organization Report No.	
Kuipers, B.D. and Reid, J.D.		TRP-03-136-03	
9. Performing Organization Name and Addre	ess	10. Project/Task/Work Unit No.	
Midwest Roadside Safety Fac	cility (MwRSF)		
University of Nebraska-Linco 527 Nebraska Hall Lincoln, Nebraska 68588-052		11. Contract © or Grant (G) No.	
12. Sponsoring Organization Name and Add	ress	13. Type of Report and Period Covered	
Midwest State's Regional Pooled Fund Program		Final Report, 2001-2003	
Nebraska Department of Road 1500 Nebraska Highway 2 Lincoln, NE 68502	ds	14. Sponsoring Agency Code	
15. Supplementary Notes			

11 ,

16. Abstract (Limit: 200 words)

Dynamic impact testing of W152x23.8 (W6x16) steel posts at various embedment depths has been detailed and the results stated. The results are consistent within each group of tests as can be seen by the near equal profile of the force-deflection curves. The soil used conformed to AASHTO M 147-65 Gradation "B" specifications.

Failure of the post was dependent upon embedment depth. In tests where the embedment depth was 101.6 cm (40 in.) or deeper, the soil failed with occasions of slight yielding within the post. When the embedment depth was 93.98 cm (37 in.) or less, the post pulled out of the ground.

Based on the results presented herein, it appears that the 101.6 cm (40 in.) embedment depth is the depth of choice for the Midwest Guardrail System (MGS), sometimes referred to as the non-proprietary guardrail system (NPG). The force levels and energy absorbed at an embedment depth of 101.6 (40 in.) was comparable to the current W-Beam guardrail system standard embedment depth of 109.2 (43 in.). Force levels and energy absorption were significantly reduced when the embedment depth was reduced further to 94 cm (37 inches).

17. Document Analysis/Descriptors		18. Availability Statement		
Highway Safety, Strong Steel Appurtenances, Bogie Crash	· · · · · · · · · · · · · · · · · · ·	No restrictions.		
19. Security Class (this report)	20. Security Class (this page)	21. No. of Pages	22. Price	
Unclassified	Unclassified	54		

DISCLAIMER STATEMENT

The contents of this report reflect the views of the authors who are responsible for the facts and the accuracy of the data presented herein. The contents do not necessarily reflect the official views or policies of the neither Federal Highway Administration nor State Highway Departments participating in the Midwest States Regional Pooled Fund. This report does not constitute a standard, specification, or regulation.

ACKNOWLEDGMENTS

The authors wish to acknowledge the Midwest State's Regional Pooled Fund Program funded by the Connecticut Department of Transportation, Iowa Department of Transportation, Kansas Department of Transportation, Minnesota Department of Transportation, Missouri Department of Transportation, Montana Department of Transportation, Nebraska Department of Roads, Ohio Department of Transportation, South Dakota Department of Transportation, Texas Department of Transportation, and Wisconsin Department of Transportation for sponsoring this project.

Acknowledgment is also given to the following individuals who made a contribution to the completion of this research project.

Midwest Roadside Safety Facility

D.L. Sicking, Ph.D., P.E., MwRSF Director and Associate Professor

R.K. Faller, Ph.D., P.E., Research Assistant Professor

J.C. Holloway, M.S.C.E., E.I.T., Research Associate Engineer

J.R. Rohde, Ph.D., P.E., Associate Professor

Undergraduate and Graduate Assistants

TABLE OF CONTENTS

TECHNICAL REPORT DOCUMENTATION PAGE	ii
DISCLAIMER STATEMENT	iii
ACKNOWLEDGMENTS	iii
TABLE OF CONTENTS	iv
List of Figures List of Tables	
1. INTRODUCTION	1
1.1 Background 1.2 Objective	
2. LITERATURE REVIEW	
2.1 Prior Post Testing Results	3
3. PHYSICAL TESTING	7
3.1 Purpose	7
4. SYSTEM DETAILS	
4.1 The Post	
4.3 Equipment and Instrumentation 4.3.1 Bogie 4.3.2 Accelerometer	11
4.3.3 Pressure Tape Switches	
4.4 Methodology of Testing	17
5. TEST RESULTS AND DISCUSSION	
5.1 Results	20
5.2 Force Discussion	25
5.2.1 Tests NPGB-1 and NPGB-3 5.2.2 Tests NPGB-2, NPGB-4, NPGB-9, and NPGB-10	26
5.2.3 Tests NPGB-5, NPGB-7, and NPGB-8 5.2.4 Test NPGB-6	

5.3 Energy Discussion	29
6. POST-SOIL INTERACTION PARAMETERS	31
6.1 Post-Soil Interaction Parameters for W150x13.5 (W6x9) Posts in E	BARRIER VII 31
6.2 Post-Soil Behavior for W152x23.8 (W6x16) Posts	33
6.3 Other Options for the Post-Soil Interaction Parameters	33
7. CONCLUSIONS AND RECOMMENDATIONS	34
8. REFERENCES	36
Appendix A	37
A.1 Test Summary Information	37

List of Figures

		Page
1.	Major Dimensions of the W152x23.8 (W6x16) Steel Post	10
2.	Bogie and Test Setup	12
3.	Impact Location and Impact Type	15
4.	Plan View of the Post Testing Area	16
5.	Bogie Positioned in the Guide Track Configuration	17
6.	Various Forces Acting on the Post and Their Orientation	18
7.	Force-Displacement Curves for Tests NPGB-1 and 3	23
8.	Force-Displacement Curves for Tests NPGB-2, 4, 9, and 10	23
9.	Force-Displacement Curves for Tests NPGB-5, 7, and 8	24
10.	. Force-Displacement Curve for Tests NPGB-6	24
11.	. Post-Impact of NPGB-1, Embedment Depth of 109.2 cm (43 in)	25
12.	Post-Impact of NPGB-9 and 10, Embedment Depth of 101.6 cm (40 in)	26
13.	Post-Impact of NPGB-8, Embedment Depth of 93.68 cm (37 in)	27
14.	. Post-Impact of NPGB-6, Embedment Depth of 86.36 cm (34 in)	28
15.	. Comparison Force-Displacement Curves for Both Failure Modes	29
16.	. Comparison Plot of Energy Dissipated During Impact	30
17.	. Results of NPGB-1	38
18.	. Results of NPGB-2	39
19.	. Results of NPGB-3	40
20.	. Results of NPGB-4	41
21.	. Results of NPGB-5	42
22.	. Results of NPGB-6	43
23.	. Results of NPGB-7	44
24.	. Results of NPGB-8	45
25.	. Results of NPGB-9	46
26.	. Results of NPGB-10	47

List of Tables

		Page
1a.	Dynamic Steel Post Test Results - Metric	4
1b.	Dynamic Steel Post Test Results - English	4
2a.	Dynamic Wood Post Test Results - Metric	5
2b.	Dynamic Wood Post Test Results - English	5
3a.	Dynamic Testing Results of X75x8.5 Posts - Metric	6
3b.	Dynamic Testing Results of X75x8.5 Posts - English	6
4a.	Scope of Physical Testing - Metric	8
4b.	Scope of Physical Testing - English	8
5.	Material Properties of W152x23.8 (W6x16) Post	9
6.	Test Parameters	14
7a.	Summary of Tests NPGB-1 through NPGB-10 - Metric	22
7b.	Summary of Tests NPGB-1 through NPGB-10 - English	22
8a.	Dynamic Properties of Post-Soil Interaction - Metric	32
8b.	Dynamic Properties of Post-Soil Interaction - English	32
9.	Post Testing Summary	37

1. INTRODUCTION

1.1 Background

From 2000 through 2002, the Midwest Roadside Safety Facility (MwRSF) developed a new strong-post, W-beam guardrail system for use in shielding roadside hazards. This new 787 mm (31 in.) high, longitudinal barrier system has become known as the "Midwest Guardrail System (MGS)," and that which may be used as a replacement to existing W-beam guardrail designs on new construction projects in the future. The new, non-proprietary guardrail (NPG) system was successfully developed, full-scale vehicle crash testes, and evaluated according to the Test Level 3 (TL-3) safety performance criteria provided in NCHRP Report No. 350.

Before full implementation can be expected, a better understanding of the dynamic performance of this barrier is required. It is therefore necessary to conduct bogie testing to better quantify this post-soil interaction. The dynamic properties of this interaction are of great theoretical and practical importance.

The failure mode of the post drastically affects the performance. Post rotation in soil, fracture of the post, bending of the post, twisting of the post, or a combination of failure modes radically affect how much energy is absorbed by a post in a guardrail system. If the post is not allowed to rotate sufficiently and fractures or yields soon after impact, the force levels may be lower than what is commonly observed in full-scale crash tests on guardrail systems using posts embedded in soil (1).

The post used in the MGS is a W150x13.5 (W6x9) steel post. Conducting tests of a W152x23.8 (W6x16) steel post will ensure soil failure at various embedment depths with minimal post yielding while maintaining similar flange width and therefore similar

post-soil interaction behavior. From the tests the post-soil interaction parameters can be determined and applied to the MGS dynamic computer model knowing the force limits of the weaker W150x13.5 (W6x9) post as compared to the tested W152x23.8 (W6x16) post.

1.2 Objective

The objective of the research project was to determine the dynamic properties of the post-soil interaction of the W152x23.8 (W6x16) steel posts at various embedment depths under impact loading conditions. Results of this research are used for (1) determining the appropriate embedment depth for the Midwest Guardrail System; (2) input for Barrier VII simulation models, and (3) potential test cases for simulating soil material in LS-DYNA.

2. LITERATURE REVIEW

2.1 Prior Post Testing Results

Due to the wide variations of posts and soil conditions in roadside hardware, many post studies have been previously performed. In 1999, Coon et al. (2) reviewed these previous post-soil interaction studies completed from 1961 through 1996. Coon and researchers at the MwRSF furthered the understanding of steel and wooden posts in both frontal impacts and frontal offset impacts using wide-flanged steel posts and wooden posts.

The tests concluded that at higher speeds the peak force and the amount of energy absorbed by steel posts increased. In wooden post impacts, soil failure only occurred in half of the impacts while post failure occurred in the other half. This was attributed to stress concentrations induced by the instrumentation of the posts, inherent variations in wood quality, and the gradation variations within AASHTO M 147-65 (1990) Gradation "B" specifications. The results of the dynamic testing program are presented in Table 1 and Table 2 for steel and wood, respectively.

In 2002, dynamic impact testing of S75x8.5 (S3x5.7) steel cable barrier posts was conducted by Fating et al. (3) at the MwRSF to determine the behavior of the S75x8.5 S-section post under impact loading. A total of 17 tests were conducted. Dynamic tests were conducted in different soil types and with different axis impacts. It was found that impacts on either axis of the post in a concrete sleeve show that either the post undergoes small displacements and large peak forces, or large displacements and lower peak forces. In both cases the energy absorbed was approximately the same. For impacts in either standard 350 soil or native soil the weak axis impacts always produced lower peak forces

and lower energies relative to the strong axis impacts. The results of this post testing study are summarized in Table 3.

Table 1a. Dynamic Steel Post Test Results - Metric

Test No.	Post Type	Impact Velocity	Peak Force	Maximum Deflection	Energy Absorbed	Resulting Bogie Condition
	ASTM Designation	m/s	kN	cm	Joules	
1	W150x13.5	4.6	64	23.4	10.2	Stopped
2	W150x13.5	6	32.3	59.7**	14.1	Stopped
3	W150x13.5	5.4	66.9	31.4	14.2	Stopped
4	W150x13.5	5.9	67	34.8	15.8	Stopped
5	W150x23.5	8.9	104.7	59.7**	28.9	Ride Over
6	W150x23.5	8.9	86.3	59.7**	23.2	Ride Over
7				Static Test		
8*	W150x23.5	8.9	63.8	59.7**	26.2	Ride Over
9	Not Used					
10	W150x23.5	14.1	122.2	59.7**	29.1	Ride Over
11	W150x23.5	12.7	89.6	59.7**	19.8	Ride Over

*Offset impact **Test terminated at $D_{max} = 59.7$ cm

Table 1b. Dynamic Steel Post Test Results - English

Test No.	Post Type	Impact Velocity	Peak Force	Maximum Deflection	Energy Absorbed	Resulting Bogie Condition
	ASTM Designation	mph	kips	in.	kip-in.	
1	W6x9	10.4	14.4	9.2	89.9	Stopped
2	W6x9	13.4	7.3	23.5**	124.8	Stopped
3	W6x9	21.1	15.0	12.4	125.9	Stopped
4	W6x9	13.1	15.1	13.7	139.6	Stopped
5	W6x16	19.9	23.5	23.5**	256.4	Ride Over
6	W6x16	20.0	19.4	23.5**	205.4	Ride Over
7				Static Test		
8*	W6x16	20.0	14.3	23.5**	231.9	Ride Over
9	Not Used					
10	W6x16	31.5	27.5	23.5**	257.1	Ride Over
11	W6x16	28.4	20.2	23.5**	174.8	Ride Over

*Offset impact **Test terminated at $D_{max} = 23.5$ in.

Table 2a. Dynamic Wood Post Test Results - Metric

Test Name	Post Type ASTM Designation	Impact Velocity m/s	Peak Force kN	Maximum Deflection cm	Energy Absorbed Joules	Resulting Bogie Condition
Wood-01			Sta	atic Test		
Wood-02		Static Test				
Wood-03	150x200 mm	4.9	36.30	44.4	11.2	Stopped
Wood-04	150x200 mm	4.8	38.80	45	10.3	Stopped
Wood-05	150x200 mm	9.6	77.80	59.7 [*]	27.1	Stopped
Wood-06	150x200 mm	9.0	64.20	14.5	5.4	Post Fracture
Wood-07	Not Used					
Wood-08	150x200 mm	6.0	51.70	27.6	10.4	Post Fracture
Wood-09	150x200 mm	6.7	55.00	18.2	5.3	Post Fracture

*Test terminated at $D_{max} = 59.7$ cm

Table 2b. Dynamic Wood Post Test Results - English

Test Name	Post Type	Impact Velocity	Peak Force	Maximum Deflection	Energy Absorbed	Resulting Bogie Condition
	ASTM Designation	mph	kips	in.	kip-in.	
Wood-01			St	atic Test		
Wood-02			St	atic Test		
Wood-03	6x8 in	11.0	8.15	17.5	98.8	Stopped
Wood-04	6x8 in	10.9	7.82	17.7	90.8	Stopped
Wood-05	6x8 in	21.5	17.48	23.5*	240.0	Stopped
Wood-06	6x8 in	20.1	14.43	5.7	47.6	Post Fracture
Wood-07			N	ot Used		
Wood-08	6x8 in	13.4	11.62	10.9	91.6	Post Fracture
Wood-09	6x8 in	15.0	12.36	7.2	47.3	Post Fracture

*Test terminated at $D_{max} = 23.5$ in.

Table 3a. Dynamic Testing Results of S75x8.5 (S3x5.7) Posts - Metric

Test Name	Impact Axis	Soil Type	Moisture Content	Maximum Force Encountered	Maximum Displacement Encountered	Maximum Energy Absorbed
			% wt	kN	cm	kJ
CPB-2	Strong	Std 350 Soil	5.41	23.72	99.37	15.85
CPB-3	Strong	Std 350 Soil	4.91	17.93	113.18	12.51
CPB-4	Strong	Std 350 Soil	4.91	25.41	101.18	13.75
CPB-5	Weak	Std 350 Soil	5.49	28.42	109.61	8.52
CPB-6	Weak	Std 350 Soil	5.49	12.67	93.39	5.78
CPB-7	Weak	Std 350 Soil	5.99	14.44	98.68	6.26
CPB-8	Strong	Native Soil	-NA-	27.30	91.21	12.89
CPB-9	Strong	Native Soil	-NA-	28.65	95.76	15.01
CPB-10	Weak	Native Soil	-NA-	25.95	100.43	7.19
CPB-11	Weak	Native Soil	-NA-	28.64	82.88	7.71
CPB-12	Strong	-NA-	-NA-	64.39	65.34	11.12
CPB-13	Strong	-NA-	-NA-	87.02	60.32	11.28
CPB-14	Strong	-NA-	-NA-	89.98	59.10	11.53
CPB-15	Weak	-NA-	-NA-	38.92	102.05	11.05
CPB-16	Weak	-NA-	-NA-	39.55	100.38	9.85
CPB-17	Weak	-NA-	-NA-	40.34	110.71	11.01

Table 3b. Dynamic Testing Results of S75x8.5 (S3x5.7) Posts - English

Test Name	Impact Axis	Soil Type	Moisture Content	Maximum Force Encountered	Maximum Displacement Encountered	Maximum Energy Absorbed
			% wt	kips	in.	kips-in.
CPB-2	Strong	Std 350 Soil	5.41	5.33	39.12	140.28
CPB-3	Strong	Std 350 Soil	4.91	4.03	44.56	110.72
CPB-4	Strong	Std 350 Soil	4.91	5.71	39.83	121.70
CPB-5	Weak	Std 350 Soil	5.49	6.39	43.15	75.41
CPB-6	Weak	Std 350 Soil	5.49	2.85	36.77	51.16
CPB-7	Weak	Std 350 Soil	5.99	3.25	38.85	55.41
CPB-8	Strong	Native Soil	-NA-	6.14	35.91	114.09
CPB-9	Strong	Native Soil	-NA-	6.44	37.70	132.85
CPB-10	Weak	Native Soil	-NA-	5.83	39.54	63.64
CPB-11	Weak	Native Soil	-NA-	6.44	32.63	68.24
CPB-12	Strong	-NA-	-NA-	14.48	25.72	98.42
CPB-13	Strong	-NA-	-NA-	19.56	23.75	99.84
CPB-14	Strong	-NA-	-NA-	20.23	23.27	102.05
CPB-15	Weak	-NA-	-NA-	8.75	40.18	97.80
CPB-16	Weak	-NA-	-NA-	8.89	39.52	87.18
CPB-17	Weak	-NA-	-NA-	9.07	43.59	97.45

3. PHYSICAL TESTING

3.1 Purpose

Physical testing of components is an important aspect of any design process. The researcher is able to get practical insights using this tool. If used properly the researcher can understand the practicality of the design, as it gives the exact representation of the working of the design.

3.2 Test Facility

Physical testing of W152x23.8 (W6x16) wide flange guardrail posts were performed at the MwRSF outdoor testing facility located at the Lincoln airpark, on the northwest side of the Lincoln Municipal Airport. The testing site provides excellent equipment and an advantageous atmosphere to perform physical tests. The tarmac is appropriately cut out to house the post and provide a sufficient length for the bogie to operate.

3.3 Scope

The research objective was achieved by performing bogic crash tests on the steel post under various embedment depths with known soil conditions. The target impact conditions for all the crash tests were a speed of 32 km/h (20 mph) and an angle of 0.0 degrees (strong axis), an impact type of the classical "head-on" or full frontal impact. The post is impacted 63.0 cm (24.8 in.) above the ground line perpendicular to the face of the post. The scope of the physical testing is listed in Table 4.

Initially six crash tests, NPGB-1 through NPGB-6, were conducted and the test results were analyzed and evaluated. An inconsistency in the force-deflection data was found in the 101.6 cm (40 in.) embedment depth tests, as well as concerns being raised

with the quality of the soil used in NPGB-5 due to rains between construction and testing. Four further tests, NPGB-7 through NPGB-10, were conducted to resolve these issues and validate the data previously taken. The test results were analyzed, evaluated, and documented. Conclusions were then drawn that pertain to the behavior of the post under dynamic loading.

Table 4a. Scope of Physical Testing - Metric

Test No.	Speed		Embedment Depth	Moisture Content	Axis	Notes
	km/h	m/s	cm	%		
NPGB-1	32.19	8.94	109.22	4.5	Strong	350 Soil, 91.4 cm holes
NPGB-2	33.80	9.39	101.60	4.8	Strong	350 Soil, 91.4 cm holes
NPGB-3	32.19	8.94	109.22	4.9	Strong	350 Soil, 91.4 cm holes
NPGB-4	32.19	8.94	101.60	5.0	Strong	350 Soil, 91.4 cm holes
NPGB-5	32.19	8.94	93.98	4.8	Strong	350 Soil, 91.4 cm holes
NPGB-6	32.99	9.16	86.36	5.7	Strong	350 Soil, 91.4 cm holes
NPGB-7	31.70	8.81	93.98	-NA-	Strong	350 Soil, 91.4 cm holes
NPGB-8	33.31	9.25	93.98	-NA-	Strong	350 Soil, 91.4 cm holes
NPGB-9	33.39	9.28	101.60	-NA-	Strong	350 Soil, 91.4 cm holes
NPGB-10	34.60	9.61	101.60	-NA-	Strong	350 Soil, 91.4 cm holes

Table 4b. Scope of Physical Testing - English

Test No.	Sp	eed	Embedment Depth	Moisture Content	Axis	Notes
	mph	ft/s	in.	%		
NPGB-1	20.00	29.33	43	4.5	Strong	350 Soil, 3' holes
NPGB-2	21.00	30.80	40	4.8	Strong	350 Soil, 3' holes
NPGB-3	20.00	29.33	43	4.9	Strong	350 Soil, 3' holes
NPGB-4	20.00	29.33	40	5.0	Strong	350 Soil, 3' holes
NPGB-5	20.00	29.33	37	4.8	Strong	350 Soil, 3' holes
NPGB-6	20.50	30.07	34	5.7	Strong	350 Soil, 3' holes
NPGB-7	19.70	28.89	37	-NA-	Strong	350 Soil, 3' holes
NPGB-8	20.70	30.36	37	-NA-	Strong	350 Soil, 3' holes
NPGB-9	20.75	30.43	40	-NA-	Strong	350 Soil, 3' holes
NPGB-10	21.50	31.53	40	-NA-	Strong	350 Soil, 3' holes

4. SYSTEM DETAILS

4.1 The Post

The post under study was the W152x23.8 (W6x16) beams manufactured using ASTM A36 steel with a cross-section in accordance with the A6M standards. The post primarily consists of the 3 major components: two flanges and webbing.

The flanges are called either tensile or compressive depending on the type of loading it undergoes upon impact. The two flanges are connected by a web, which acts like a force transmitter. The thickness of the webbing is 6.604 mm (0.260 in.) while the thicknesses of the flanges are generally 10.287 mm (0.405 in.). The total length of the posts tested was 1828.8 mm (72 in.) with variable embedment depth in the ground in the range of 86.4-109.2 cm (34-43 in.). The various dimensions and thickness are shown in Figure 1. Various material properties (4) for the post are provided in Table 5.

Table 5. Material Properties of W152x23.8 (W6x16) Post

ASTM Designation	Area, A mm ² (in ²)	Flange Width, b _f mm (in)	Moment of Inertia, I _x mm ⁴ (in ⁴)	Section Modulus, S _x mm ³ (in ³)	Plastic Section Modulus, Z _z mm ³ (in ³)	
W152x23.8 (W6x16)	3058 (4.74)	102.4 (4.03)	$1.34x10^{7} $ (32.1)	$ \begin{array}{c} 1.67x10^5 \\ (10.2) \end{array} $	1.92x10 ⁵ (11.7)	

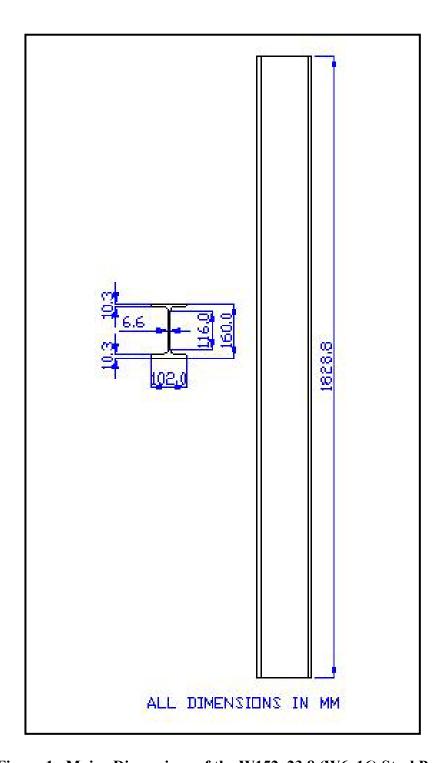


Figure 1. Major Dimensions of the W152x23.8 (W6x16) Steel Post

4.2 The Soil

A crusher run coarse aggregate material consisting of gravel and crushed limestone was used for filling the excavated pit area. The soil conformed to AASHTO standard specifications for "Materials for Aggregate and Soil Aggregate Subbase, Base, and Surface Courses," designation M 147-65 (1990), grading B. The moisture content was relatively dry (4% to 6%), which was considerably below the optimum moisture content of 17%. Due to the gradation of the material, additional moisture content would have greatly increased the *in situ* density.

4.3 Equipment and Instrumentation

A variety of equipment and instrumentation were used to record and collect data. It is important to gather correct data using affordable instrumentation in order to understand and derive meaningful conclusions of the physical tests. The main equipment and instruments used for the tests were:

- Bogie
- Accelerometer
- Pressure Tape Switches
- Photography Cameras

4.3.1 Bogie

A rigid frame bogie, constructed from FHWA specifications (5), was used to impact the posts. An impact head, made of a 203 mm (8 in.) concrete filled standard steel pipe, was mounted to the bogie at the height of 630 mm (24.8 in.) above the ground. Neoprene belting, 19 mm (3/4 in.) thick, was attached to the steel pipe to minimize the local damage to the post from the impact. The bogie is shown in Figure 2.



Figure 2. Bogie and Test Setup

The bogie weight was 1014 kg (2237 lbs). Calculations and computer simulations prior to testing indicate that this weight, in combination with a velocity of approximately 32 kilometers per hour (20 mph or 8.9 m/s), would closely replicate the actual impact conditions that a post as a part of the guardrail system would be subjected to in a 96 kilometers per hour (60 mph), 25 deg impact with a 2040 kg (4500 lbs) car.

4.3.2 Accelerometer

The initial velocity and the accelerometer data were used to determine the forces, velocity, displacement, and the energy absorbed by the post during the impact. Although the accelerometer was located at the center of gravity of the bogie, and measured the acceleration of the bogie's center of gravity, this data was used to approximate the bogie/post forces at the point of impact using Newton's Second Law.

A tri-axial piezo-resistive accelerometer system with a range of \pm 200 G's was mounted on the frame of the bogie at approximately the center of gravity. It measured the accelerations in the longitudinal, lateral, and vertical directions. The accelerometer system, known as the Model EDR-3, was developed by Instrumented Sensor Technology (IST) of Okemos, Michigan.

The EDR-3 is a self-contained, user programmable acceleration sensor/recorder with a 74dB dynamic range. During active recording, acceleration signals are digitized to 10-bit resolution and stored in digital memory onboard the unit. The EDR-3 was configured with 256 KB of RAM and was set to sample data at 3,200 Hz. The EDR-3 offers recording capability from six input channels simultaneously. Analog low-pass filtering was used internally in the EDR-3 to condition the input signal. A Butterworth low-pass filter with a –3dB cut-off frequency of 1120 Hz was used for anti-aliasing. The EDR-3 had a maximum cross axis sensitivity of ±3%.

A laptop computer downloaded the raw acceleration data immediately following each test. The computer made the use of "DynaMax 1.75" accelerometer software (6) and then loaded into "DADiSP 4.0" data processing program (7). The data is processed as per the SAE J211/1 specifications. The details of these specifications are discussed in the subsequent chapter of data processing.

4.3.3 Pressure Tape Switches

Three pressure tape switches spaced at a distance of 1-meter (3.3 ft) intervals were used to determine the speed of the bogie before the impact. As the front right tire of the bogie passed over each tape switch, a strobe light was fired, sending an electronic timing signal to the data acquisition system. Test speeds were determined by knowing

the time between these signals from the data acquisition system and the distance between the switches.

4.3.4 Photography Cameras

One high-speed Red Lake E/cam video camera, with an operating speed of 500 frames/sec, and one Canon digital video camera, with an operating speed of 29.97 frames/sec, was used to film the crash test. The cameras were placed perpendicular to the side of the guardrail post. The film was analyzed using the Vanguard Motion Analyzer. Actual camera speed and camera divergence factors were considered in the analysis of the high-speed film.

4.4 Methodology of Testing

A total of 10 tests were carried out along the strong axis of impact and at different embedment depths in standard NCHRP 350 soil. Impact of the post flanges perpendicular to the direction of motion of the bogie head is a strong axis impact. Graphical representation of the impact is shown in Figure 3 and the test parameters can be seen in Table 6.

Table 6. Test Parameters

NPGB Test Parameters					
NPG: Non-Proprietary Guardrail					
Test: Strong Axis Impact at 0 degrees					
Accelerometer: EDR-3 Data					
Bogie Weight: 2,237 lbs (1014 kg)					
Bumper Height: 24.8 in. (630 mm)					
Posts: W6x16 (W152x23.8) Steel					
Post Length: 72 in. (1829 mm)					
Soil: 135 lb/ft ³ (2163 kg/m ³) NCHRP 350 (AASHTO 147-65 (1990) Grade B)					

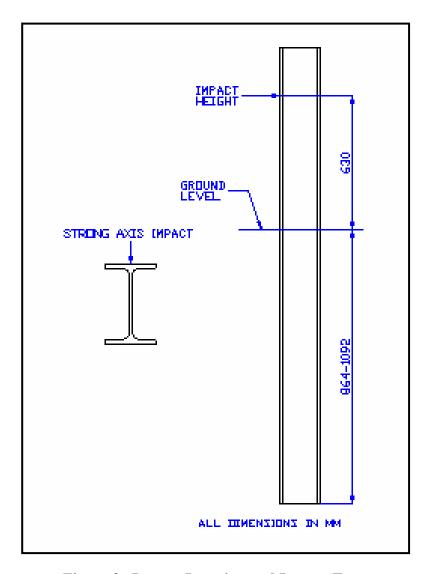


Figure 3. Impact Location and Impact Type

A plan view of the test setup and the post-testing pit is shown in Figure 4. The pits were located at a sufficient distance from the edge of the concrete apron so as not to interfere with the soil response during the impact.

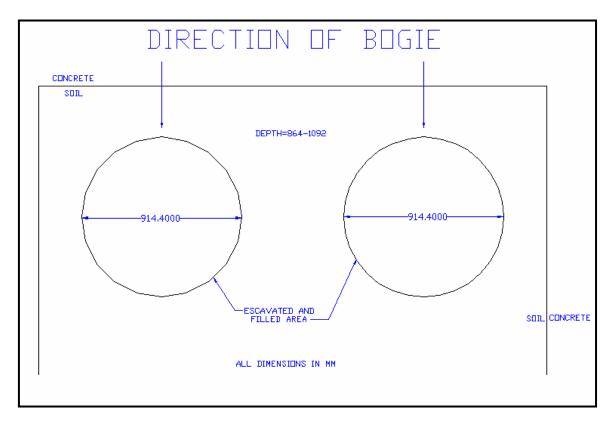


Figure 4. Plan View of the Post Testing Area

For the tests, holes measuring 0.914 m (36 in.) in diameter and 0.864 to 1.092 m (34 to 43 in.) in depth were dug out in the test area. These holes were filled with soil meeting the AASHTO standard specification for "Materials and Aggregates and Soil Aggregates Sub-base, Base and Surface Courses," designation M147-65 (1990), grading A or B and compacted in accordance with AASHTO guide specifications for highway construction, section 304.05 and 304.07. The moisture content was relatively dry (4% -6%) with the primary considerations being the homogeneity, consistency and the ease of compaction.

The tests were conducted using a steel corrugated beam guardrail to guide the tire of the bogie. A pickup truck was used to propel the test vehicle to the required impact

velocity, at which point the pickup truck released, allowing the bogie to become a free projectile as it came off the guide track. The bogie positioned in the guide track can be seen in Figure 5.



Figure 5. Bogie Positioned in the Guide Track Configuration

The bogie wheels rode in the steel corrugated beam, ensuring the proper direction and position of the bogie prior to the impact. In all of the tests conducted the bogie wheels were aligned for caster and toe-in values of zero so that the bogie would track properly along the guidance system. A remote braking system was installed on the bogie to allow the bogie to be brought safely to a stop after the test. Accelerometers, located at the bogie's center of gravity record lateral, horizontal and vertical acceleration data.

4.5 End of Test Determination

When the bogie overrides the post, the end of the test cannot be the entire duration of the contact between the post and the bogie head, because a portion of the force is consumed to lift the bogie in the vertical direction. When the bogie head initially impacts

the post, the force exerted by the bogie is directed perpendicular to the face of the post. As the post begins to rotate, however, the bogie head is no longer perpendicular to the face of the post and begins to slide along the face of the post as shown in the Figure 6.

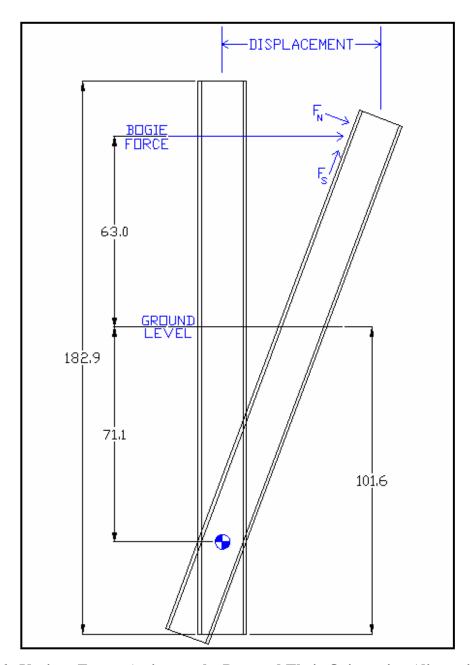


Figure 6. Various Forces Acting on the Post and Their Orientation (dimensions cm)

In addition to the variation due to the changing angle of impact, the neoprene on the bogic head, used to minimize local stress concentration at the point of impact, increased the frictional forces acting on the surface of the post. Additionally, since the accelerometer was used to represent the contact forces rather than the actual center of gravity forces it truly observes, additional error was added to the data. This required that only the initial portion of the accelerometer trace be used. This is because the variations in the data start to become more significant as the post rotates.

4.6 Data Processing

Initially the bulk of the data was filtered using the SAE Class 60 Butterworth filter conforming to the SAE J211/1 specifications. Pertinent acceleration signal was extracted from the bulk of the data. The processed acceleration data is then multiplied by the mass of the bogie to get the impact force using Newton's Second Law. Next, the acceleration trace was integrated to find the rate of change of velocity. Initial velocity of the bogie, calculated using the data from the pressure tape switches, was then used to determine the bogie velocity. The calculated velocity trace was integrated to find the displacement. Subsequently using the previous results, the force deflection curve was plotted for each test. Finally, integration of the force-deflection curve provides the energy-displacement curve for each test.

5. TEST RESULTS AND DISCUSSION

Accelerometer data was processed for each test in order to obtain acceleration, velocity, and displacement curves, as well as force-deflection curves. Individual test results are provided in Appendix A. A summary of all the tests is provided in Table 7 and Figures 7-10. This section discusses those results.

5.1 Results

Soil failure was the primary mode of failure in all tests. The posts rotated in the soil, with slight deformation of the posts in tests nos. 1, 3, 9 and 10. However, in the cases where there was slight deformation of the posts, the accelerometer data closely matched the tests where post deformation had not occurred. The other soil failure encountered was posts being pulled out of the ground. The accelerometer data is similar in most regards to the other tests, but small differences are apparent.

The data is grouped and plotted according to post embedment depth. Using the embedment depth as a basis for comparison, it is possible to see how the embedment depth affects the force at the impact location. Force-Deflection curves for the tests with an embedment depth of 109.22 cm (43 in.), NPGB-1 and NPGB-3, are shown in Figure 7. Force-Deflection curves for the tests with an embedment depth of 101.6 cm (40 in.), NPGB-2, NPGB-4, NPGB-9, and NPGB-10, are shown in Figure 8. Force-Deflection curves for the tests with an embedment depth of 93.98 cm (37 in.), NPGB-5, NPGB-7, and NPGB-8, are shown in Figure 9. Force-Deflection curve for the test with an embedment depth of 86.36 cm (34 in.), NPGB-6, is shown in Figure 10.

The information that was desired from the physical tests was the relation between force on the post and deflection of the post at the impact location. This data was then

used to find total energies (the area under the force vs. deflection curve) dissipated during the test.

It should be noted that although the acceleration data was applied to the impact location, the data came from the center of gravity of the bogie. This added some error to the data, since the bogie was not perfectly rigid, causing vibrations in the bogie. Also the bogie may have rotated during impact, causing differences in accelerations between the bogie center of mass, and the bogie impact head. While these issues may affect the data, it was believed that the data was not greatly influenced by them, and as a result, the data was useful for analysis. One useful aspect of using accelerometer data was that it included influences of the post inertia on the reaction force. This is important since the post's mass would affect the results.

The bogie, in each case, continued to travel forward after the soil failure, and after clearing the post, along its path and was stopped when the onboard braking system was enacted.

Table 7a. Summary of Tests NPGB-1 through NPGB-10 - Metric

Test No.	Embedment Impact Velocity		Initial Peak	Initial Peak Force		Total Energy	
			Displacement	Force	Displacement	Energy	
	cm	m/s	cm	kN	cm	kJ	
NPGB-1	109.2	8.94	6.12	47.91	104.53	29.82	
NPGB-3	109.2	8.94	5.29	43.00	124.17	28.45	
Average	109.2	8.9	5.7	45.5	114.4	29.1	
NPGB-2	101.6	9.39	5.56	36.76	115.29	29.15	
NPGB-4	101.6	8.94	5.56	52.83	109.23	29.14	
NPGB-9	101.6	9.28	5.48	58.04	122.15	29.16	
NPGB-10	101.6	9.61	5.97	62.89	118.56	31.78	
Average	101.6	9.3	5.6	52.6	116.3	29.8	
NPGB-5	94.0	8.94	7.24	52.39	136.50	27.37	
NPGB-7	94.0	8.81	4.93	57.23	132.63	22.50	
NPGB-8	94.0	9.25	7.19	72.34	116.41	24.83	
Average	94.0	9.0	6.5	60.7	128.5	24.9	
NPGB-6	86.4	9.16	4.56	55.44	134.01	24.20	

Table 7b. Summary of Tests NPGB-1 through NPGB-10 - English

Test No.	Embedment Depth	Impact Velocity	Initial Peak Force		Total Energy	
			Displacement	Force	Displacement	Energy
	in.	mph	in.	kips	in.	kip-in.
NPGB-1	43	20.0	2.41	10.77	41.15	263.94
NPGB-3	43	20.0	2.08	9.67	48.89	251.78
Average	43	20.0	2.2	10.2	45.0	257.9
			T 2.2		T I	
NPGB-2	40	21.0	2.19	8.26	45.39	257.99
NPGB-4	40	20.0	2.19	11.88	43.00	257.93
NPGB-9	40	20.75	2.16	13.05	48.09	258.13
NPGB-10	40	21.5	2.35	14.14	46.68	281.24
Average	40	20.8	2.2	11.8	45.8	263.8
NIDGD 5	27	20.0	2.05	11.70	52.74	242.20
NPGB-5	37	20.0	2.85	11.78	53.74	242.28
NPGB-7	37	19.7	1.94	12.87	52.22	199.10
NPGB-8	37	20.7	2.83	16.26	45.83	219.76
Average	37	20.1	2.5	13.6	50.6	220.4
NPGB-6	34	20.5	1.80	12.46	52.76	214.16

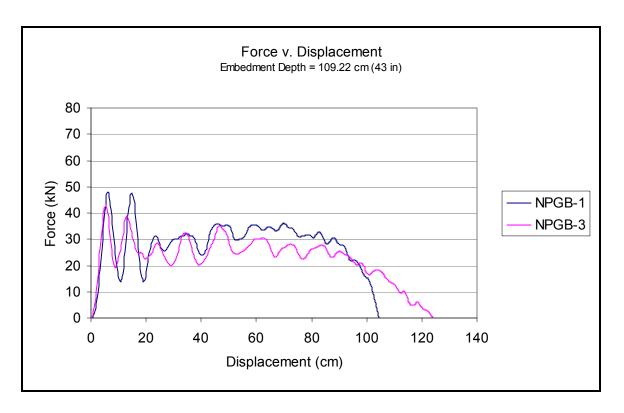


Figure 7. Force-Displacement Curves for Tests NPGB-1 and 3

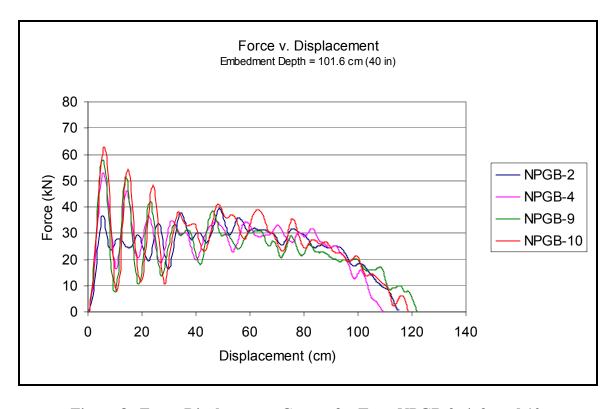


Figure 8. Force-Displacement Curves for Tests NPGB-2, 4, 9, and 10

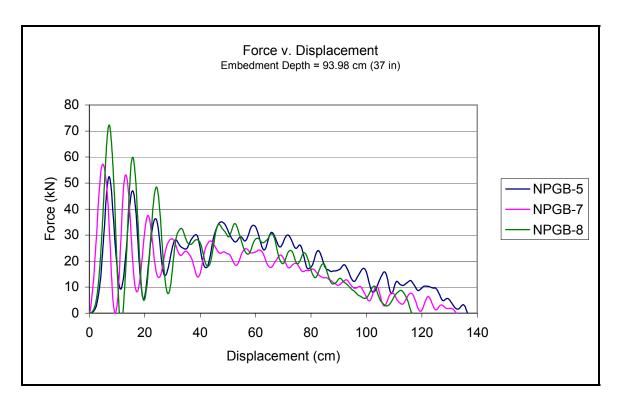


Figure 9. Force-Displacement Curves for Tests NPGB-5, 7, and 8

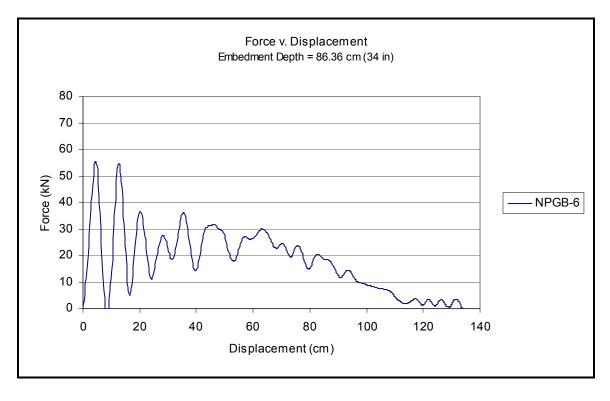


Figure 10. Force-Displacement Curve for Test NPGB-6

5.2 Force Discussion

This section discusses tests NPGB-1 through NPGB-10 in detail.

5.2.1 Tests NPGB-1 and NPGB-3

Tests NPGB-1 and NPGB-3 resulted with the posts rotating in the soil, with only slight yielding (see Figure 11). The profile of the force-deflection curve for these tests indicates that the forces acting on the posts were fairly uniform over the duration of the impact. The post-impact investigation showed that the post had not undergone considerable plastic deformation under the action of the impact forces. As a result, the reaction forces of the post can be attributed to the constant shear failure of the soil. Both test plots show comparable forces during impact and validate the data taken (see Figure 7). Photographs and film analysis of the system clearly indicate that the soil offered resistance to the failure and pivoted the post in the soil.



Figure 11. Post-Impact of NPGB-1, Embedment Depth of 109.2 cm (43 in.)

5.2.2 Tests NPGB-2, NPGB-4, NPGB-9, and NPGB-10

The behavior of tests NPGB-2, NPGB-4, NPGB-9, and NPGB-10 are very similar to tests NPGB-1 and NPGB-3, which during impact the posts rotated in the soil and in two instances, NPGB-9 and NPGB-10, resulted in slight yielding of the post as before (see Figure 12). The profile of the force-deflection curves for the tests NPGB-2, NPGB-4, NPGB-9, and NPGB-10 show the forces were fairly uniform and are of similar magnitude as compared to the previous tests (see Figure 8). All four tests also show comparable forces during impact and validate the data taken. Photographs and film analysis of the system clearly indicate that the soil offered resistance to the failure and pivoted the post in the soil.



Figure 12. Post-Impact of NPGB9 and 10, Embedment Depth of 101.6 cm (40 in.)

5.2.3 Tests NPGB-5, NPGB-7, and NPGB-8

The force-deflection for the tests NPGB-5, NPGB-7, and NPGB-8 is shown in Figure 9. The force during each impact, as seen from the curves, is similar to the previous tests over the initial impact period being fairly level, but a difference is apparent after 60 cm (23.6 in.) of deflection. The force begins to fade in a linear fashion. This phenomenon can be attributed to the post being pulled out of the ground after rotating in the soil for some distance.



Figure 13. Post-Impact of NPGB-8, Embedment Depth of 93.98 cm (37 in.)

5.2.4 Test NPGB-6

This test was not much different in nature as compared to the tests with a post embedment depth of 93.98 cm (37 in.). The forces experienced by the post are of similar nature and magnitude (see Figure 10). Again the force fades in a linear fashion as the post is being pulled out of the ground, as shown in Figure 14. The result was as excepted because the embedment depth was so shallow.



Figure 14. Post-Impact of NPGB-6, Embedment Depth of 86.36 cm (34 in.)

5.3 Energy Discussion

As stated previously, the energy dissipated during the impact is of significant interest. Two failure modes arose during impact testing, either post rotation or having the post being pulled from the ground, after significant rotation. It was also noted previously that there was a difference in the force plots of each failure mode, as shown in Figure 15.

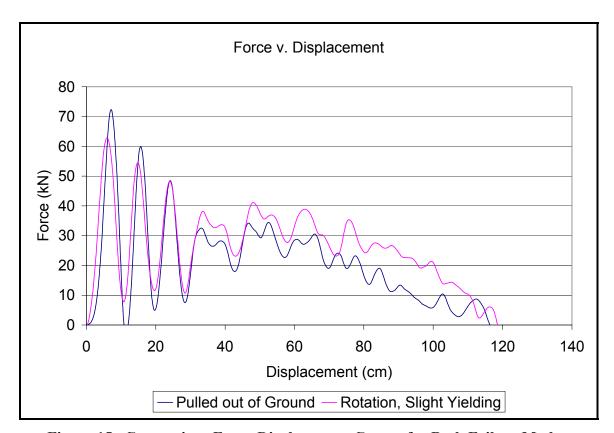


Figure 15. Comparison Force-Displacement Curves for Both Failure Modes

These two curves are typical for each failure mode and are especially important in the following analysis due to their initial force similarities and displacements. The linear decrease in the force is apparent in both curves, but the initiation of the force decrease in the post the pulled out of the ground can be seen to occur first. The area under the curve is then integrated to calculate the energy dissipated as shown in Figure 16.

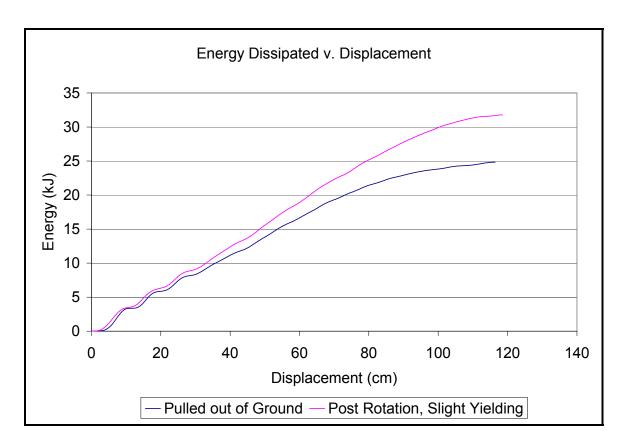


Figure 16. Comparison Plot of Energy Dissipated During Impact

The significance of the post pulling out of the ground is now apparent. More energy is dissipated during an impact as the post pivots in the ground causing it to fail. Pulling the post out of the ground requires less force as evident previously and as an end result more energy will be kept in the bogie system.

6. POST-SOIL INTERACTION PARAMETERS

One purpose of analyzing the forces and energy dissipated during the impact test is to quantify the post-soil interaction parameters for their implementation into computer simulation modeling. As stated previously, the post-soil interaction parameters are of great interest for their use in dynamic computer modeling of the newly developed MGS. This section discusses those parameters.

6.1 Post-Soil Interaction Parameters for W150x13.5 (W6x9) Posts in BARRIER VII

In determining the post-soil characteristics that can be used in dynamic computer modeling a maximum deflection of 59.7 cm (23.5 in.) was allowed. This deflection corresponds to a 10% discrepancy between the normal force exerted against the post and the force measured by the accelerometer and is also the maximum limit of displacement based on observations from full-scale crash tests (8).

BARRIER VII is a computer simulation code used extensively in the roadside safety community to model longitudinal barriers (9,10), and has been shown to be accurate in simulating a longitudinal barrier. BARRIER VII has also been used and accepted by the Federal Highway Administration (FWHA) in lieu of full-scale testing and is suggested for use in NCHRP Report 350 (11,12).

Pertinent results from this study, to be used in BARRIER VII modeling, are the estimated initial stiffness and the estimated average force for the first 38.1-59.7 cm (15.0-23.5 in.) of dynamic displacement after the initial slope of the impact force. As stated previously, at 38.1-59.7 cm (15.0-23.5 in.) of displacement, the post is typically being separated from the guardrail based on observations from full-scale crash tests. The calculated parameters are listed in Table 8.

Table 8a. Dynamic Properties of Post-Soil Interaction - Metric

Bogie Test No.	Impact Speed	Embedment Depth	Estimated Average Force ¹ 381 mm dynamic 597 mm dynamic		Estimated Initial Stiffness ²
	****/a	*****	deflection	deflection	kN/mm
	m/s	mm	kN	kN	KIN/IIIIII
NPGB-1	8.94	1092	28.98	30.63	0.783
NPGB-3	8.94	1092	25.57	26.35	0.813
Average	8.9	1092	27.3	28.5	0.798
NPGB-2	9.39	1016	27.27	29.93	0.661
NPGB-4	8.94	1016	28.73	29.30	0.950
NPGB-9	9.28	1016	28.14	28.31	1.059
NPGB-10	9.61	1016	29.99	31.47	1.053
Average	9.3	1016	28.5	29.8	0.931
NPGB-5	8.94	940	24.85	26.95	0.724
NPGB-7	8.81	940	23.13	24.04	1.161
NPGB-8	9.25	940	26.38	27.01	1.006
Average	9.0	940	24.8	26.0	0.964
NPGB-6	9.16	864	24.63	24.79	1.216

^{1 –} Determined after initial slope.

Table 8b. Dynamic Properties of Post-Soil Interaction - English

Bogie Test No.	Impact Speed	Embedment Depth	Estimated A 15 in. dynamic deflection	Average Force ¹ 23.5 in. dynamic deflection	Estimated Initial Stiffness ²
	mph	in.	kips	kips	kips/in.
NPGB-1	20.00	43	6.51 6.89		4.47
NPGB-3	20.00	43	5.75	5.92	4.65
Average	20	43	6.1	6.4	4.56
NIDGD 4	21.00	40	(12	(52	2.55
NPGB-2	21.00	40	6.13	6.73	3.77
NPGB-4	20.00	40	6.46	6.59	5.42
NPGB-9	20.75	40	6.36	6.33	6.04
NPGB-10	21.50	40	6.74	7.07	6.02
Average	20.8	40	6.4	6.7	5.31
NPGB-5	20.00	37	5.59	6.06	4.13
NPGB-7	19.70	37	5.20	5.40	6.63
NPGB-8	20.70	37	5.93	6.07	5.75
Average	20.1	37	5.6	5.8	5.50
NPGB-6	20.50	34	5.54	5.57	6.92

^{1 –} Determined after initial slope.

^{2 –} Determined using initial peak force and deflection as reported in Table 7.

^{2 –} Determined using initial peak force and deflection as reported in Table 7.

6.2 Post-Soil Behavior for W152x23.8 (W6x16) Posts

Although the tests were performed primarily to help determine the embedment depth for the Midwest Guardrail System, which uses W150x13.5 (W6x9) wide flanged posts, it is also important to realize that post-soil interaction for W152x23.8 (W6x16) posts has been obtained. The situation may arise in a future roadside barrier project where a stiffer post is required. This data can then be analyzed to provide useful post-soil parameters of a W152x23.8 (W6x16) post. The failure mode, force and energy results of the W152x23.8 (W6x16) post have been previously discussed in Section 5.

6.3 Other Options for the Post-Soil Interaction Parameters

Additionally, the data gathered in this project would be suitable for validating soil material models in nonlinear finite element analysis, such as in using LS-DYNA.

7. CONCLUSIONS AND RECOMMENDATIONS

Dynamic impact testing of W152x23.8 (W6x16) steel posts at various embedment depths has been detailed and the results stated. The results are consistent within each group of tests as can be seen by the near equal profile of the force-deflection curves. The soil used conformed to AASHTO M 147-65 Gradation "B" specifications.

Failure of the post was dependent upon embedment depth. In tests where the embedment depth was 101.6 cm (40 in.) or deeper, the soil failed with occasions of slight yielding within the post. When the embedment depth was 93.98 cm (37 in.) or less, the post pulled out of the ground.

There were measurable differences in the impact forces between the two modes of failure. For the initial 60 cm (23.6 in.) of displacement, the force-deflection curves for the two failure modes were very similar. At 60 cm (23.6 in.), for the posts that pulled out of the ground, the force levels began to fade in a linear manner. While for the posts which only rotated in the soil, a nearly level force-deflection curve was maintained for 80 cm (31.5 in.) after which it decreased. As a result of measurable differences in the impact forces, the amount of energy dissipated also differed. Posts that failed by rotating in the soil dissipated more energy than posts that initially rotated but eventually pulled out of the ground.

Based on the results presented herein, it appears that the 101.6 cm (40 in.) embedment depth is the depth of choice for the Midwest Guardrail System (MGS). The force levels and energy absorbed at an embedment depth of 101.6 (40 in.) was comparable to the current W-Beam guardrail system standard embedment depth of 109.2

(43 in.). Force levels and energy absorption were significantly reduced when the embedment depth was reduced further to 94 cm (37 inches).

Since the MGS raises the guardrail height, this study indicates that this new height can be accomplished by simply reducing the embedment depth to 101.2 cm (40 in.) while using the same post that is currently in use by most states. It is critical, however, that full-scale crash testing be performed before specifying this new embedment depth recommendation. It is widely known that the behavior of a post during a full-scale impact can be drastically different than the behavior during a simple strong-axis bogie test.

Additionally, the data gathered in this report should prove useful for various barrier simulation studies, including those using Barrier VII and LS-DYNA.

8. REFERENCES

- 1. Bierman et al., Performance Evaluation of KDOT W-Beam Systems, Report TRP-03-39-96, Midwest Roadside Safety Facility, May 1996.
- 2. Coon, B.A., Reid, J.D., and Rhode, J.R. Dynamic Impact Testing of Guardrail Posts Embedded in Soil, Report TRP-03-77-98, Midwest Roadside Safety Facility, July 1999.
- 3. Fating, R.M. and Reid, J.D. Dynamic Impact Testing of S 75 x 8.5 Steel Posts, Report TRP-03-117-02, Midwest Roadside Safety Facility, November 2002.
- 4. Manual of Steel Construction: Load and Resistance Factor Design, Third Edition, American Institute of Steel Construction, Inc., Chicago, Illinois 2001.
- 5. Hargrave, M.W., and Hansen, A.G., Federal Outdoor Impact Laboratory A New Facility For Evaluating Roadside Safety Hardware, Transportation Research Record 1198, TRB, National Research Council, Washington, D.C., 1998, pp. 90-96.
- 6. DynaMax User's Manual, Revision 1.75, Instrumented Sensor Technologies, Inc., Okemos, Michigan, April 1993.
- 7. The DADiSP Worksheet, Data Analysis and Display Software, User Reference Manuals, Version 4.0, DSP Development Corporation, Cambridge, Massachusetts, December 1991.
- 8. Faller, R.K., Ph.D., P.E. Personal Conversation at MwRSF, May 2003.
- 9. Powell, G.H., "Computer Evaluation of Automobile Barrier Systems," Federal Highway Administration Report No. FHWA-RD-73-73, Federal Highway Administration, Washington, D.C., August 1970.
- 10. Powell, G.H., "BARRIER VII: A Computer Program for Evaluation of Automobile Barrier Systems," Federal Highway Administration Report No. FHWA-RD-73-51, Federal Highway Administration, Washington, D.C., April 1973.
- 11. Wright, F.G. Jr., Program Manager, Safety, and Wilson, R.L., Texas Transportation Institute, Federal Highway Administration Acceptance Letter, FHWA Reference No.: HAS-10/B47B, September 4, 2001.
- 12. Ross, H.E. Jr., Sicking, D.L., Zimmer, R.A., and Michie, J.D., "NCHRP Report 350: Recommended Procedures for the Safety Performance Evaluation of Highway Features," National Cooperative Highway Research Program, National Research Council, Washington, D.C., 1993.

Appendix A

A.1 Test Summary Information

A summary sheet for each test is provided in this section. Summary sheets include acceleration, velocity, and displacement versus time plots, as well as force and energy versus deflection plots.

Table 9. Post Testing Summary

NPGB Test Parameters					
NPG: Non-Proprietary Guardrail					
Test: Strong Axis Impact at 0 degrees					
Accelerometer: EDR-3 Data					
Bogie Weight: 2,237 lbs (1014 kg)					
Bumper Height: 24.8 in. (630 mm)					
Posts: W6x16 (W152x23.8) Steel					
Post Length: 72 in. (1829 mm)					
Soil: 135 lb/ft ³ (2163 kg/m ³) NCHRP 350 (AASHTO 147-65 (1990) Grade B)					

Test No.	Velocity		Embedment Depth		Moisture Content	Figure Number
	mph	m/s	inches	cm	%	
NPGB-1	20.00	8.94	43	109.22	4.5	Figure 17
NPGB-2	21.00	9.39	40	101.60	4.8	Figure 18
NPGB-3	20.00	8.94	43	109.22	4.9	Figure 19
NPGB-4	20.00	8.94	40	101.60	50	Figure 20
NPGB-5	20.00	8.94	37	93.98	4.8	Figure 21
NPGB-6	20.50	9.16	34	86.36	5.7	Figure 22
NPGB-7	19.70	8.81	37	93.98	-NA-	Figure 23
NPGB-8	20.70	9.25	37	93.98	-NA-	Figure 24
NPGB-9	20.75	9.28	40	101.60	-NA-	Figure 25
NPGB-10	21.50	9.61	40	101.60	-NA-	Figure 26

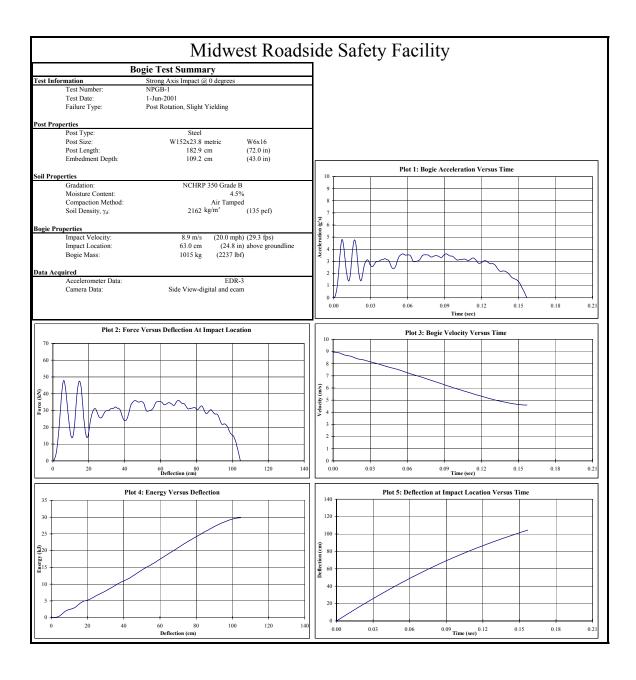


Figure 17. Results of NPGB-1

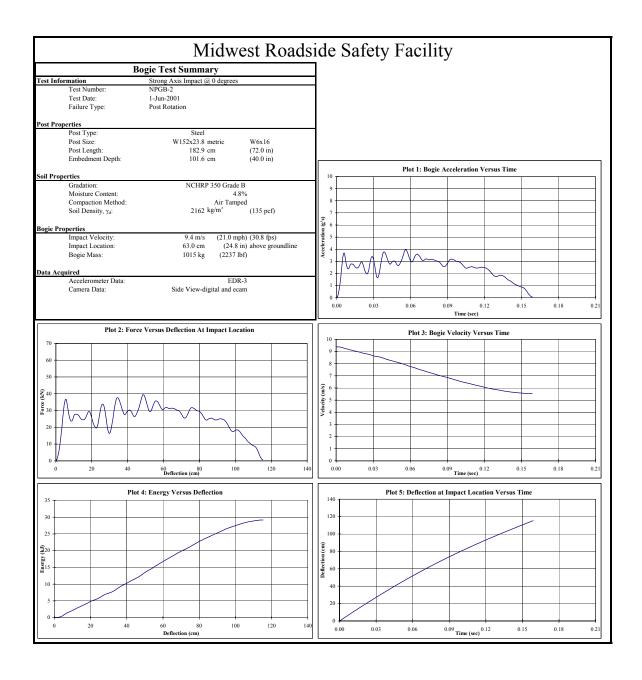


Figure 18. Results of NPGB-2

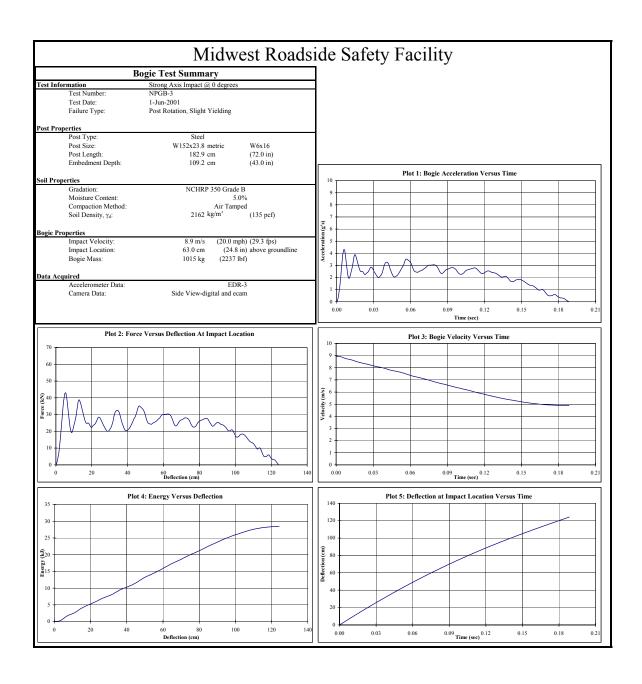


Figure 19. Results of NPGB-3

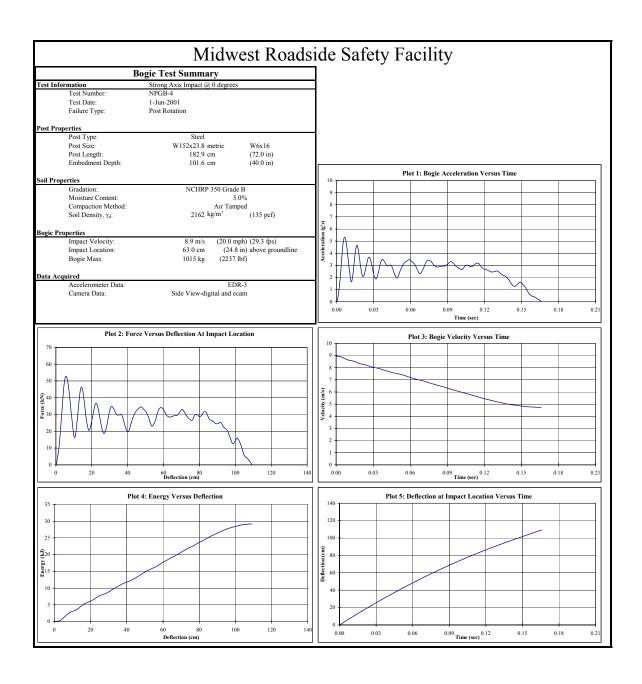


Figure 20. Results of NPGB-4

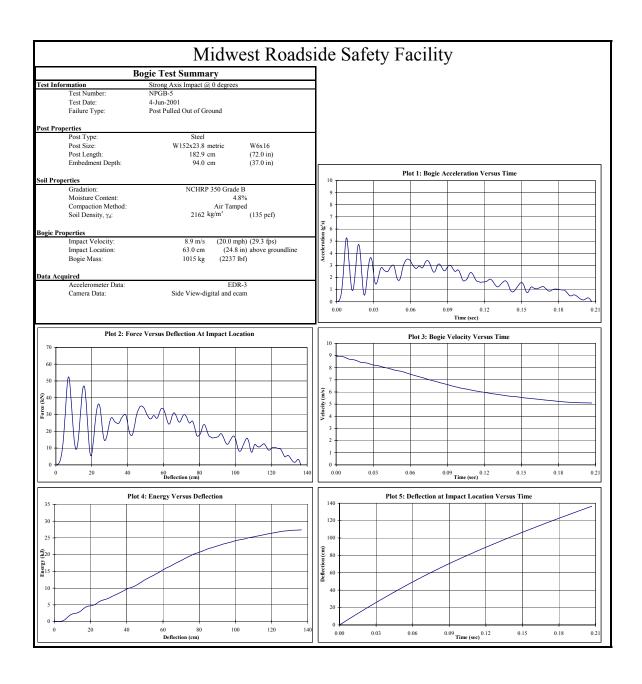


Figure 21. Results of NPGB-5

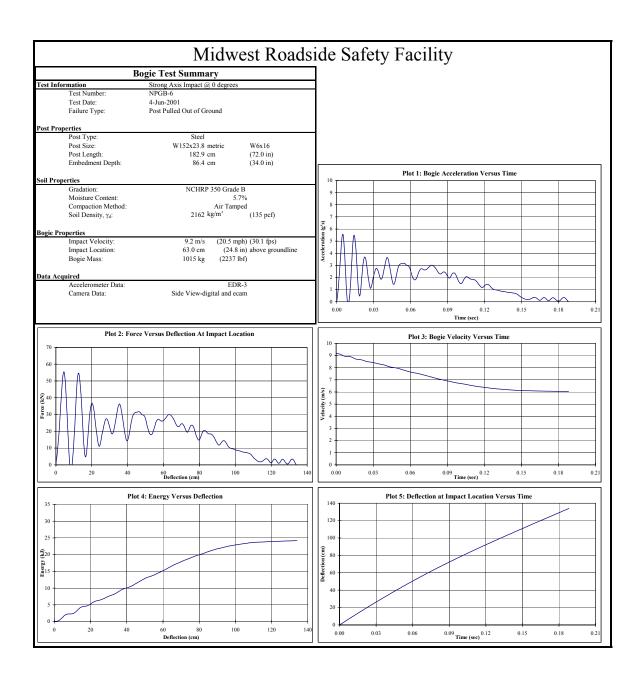


Figure 22. Results of NPGB-6

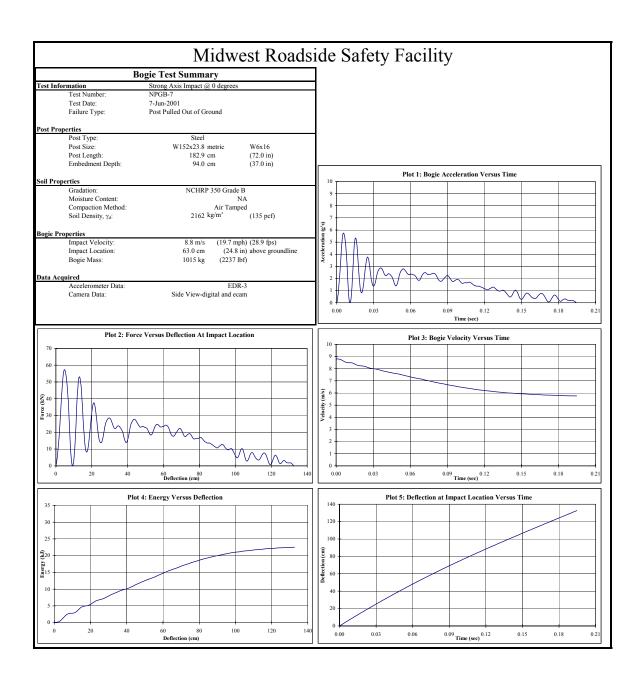


Figure 23. Results of NPGB-7

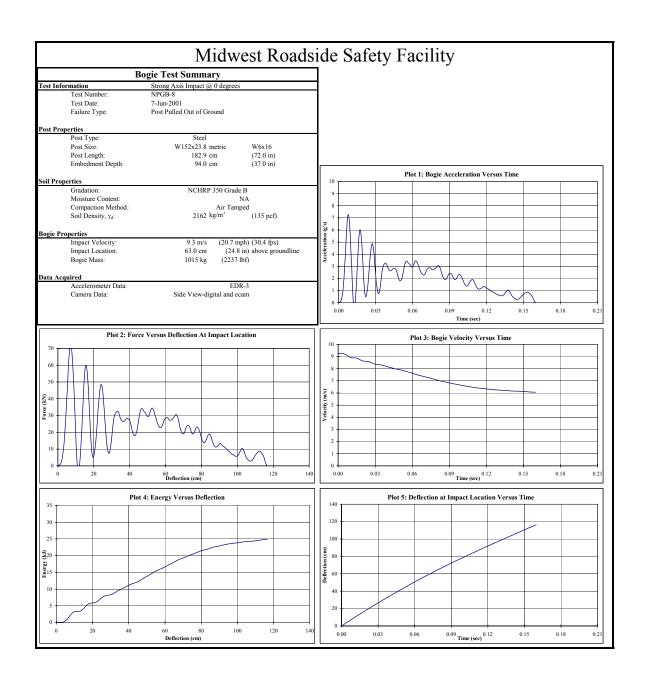


Figure 24. Results of NPGB-8

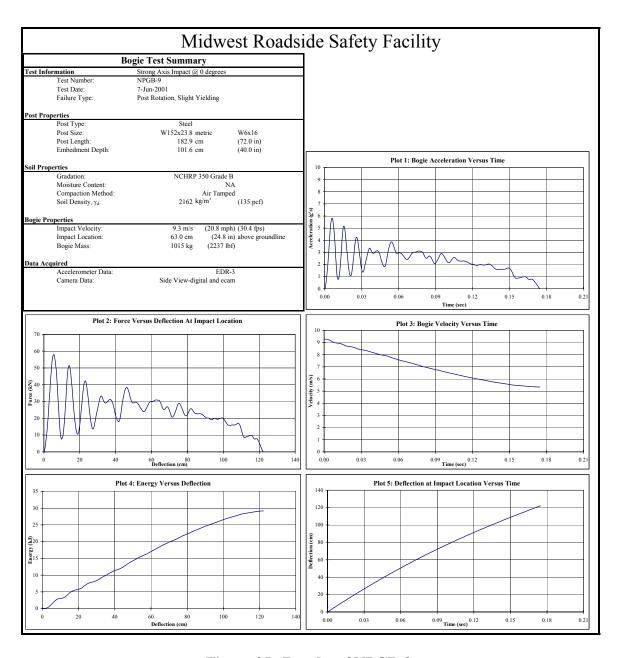


Figure 25. Results of NPGB-9

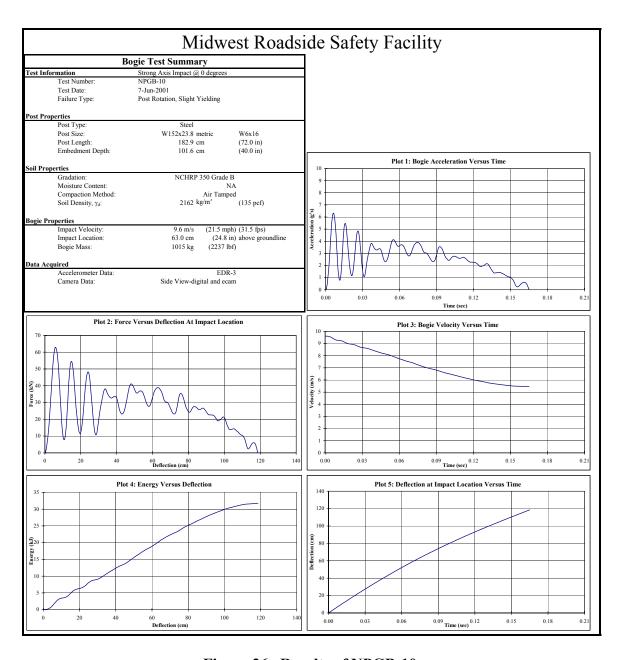


Figure 26. Results of NPGB-10