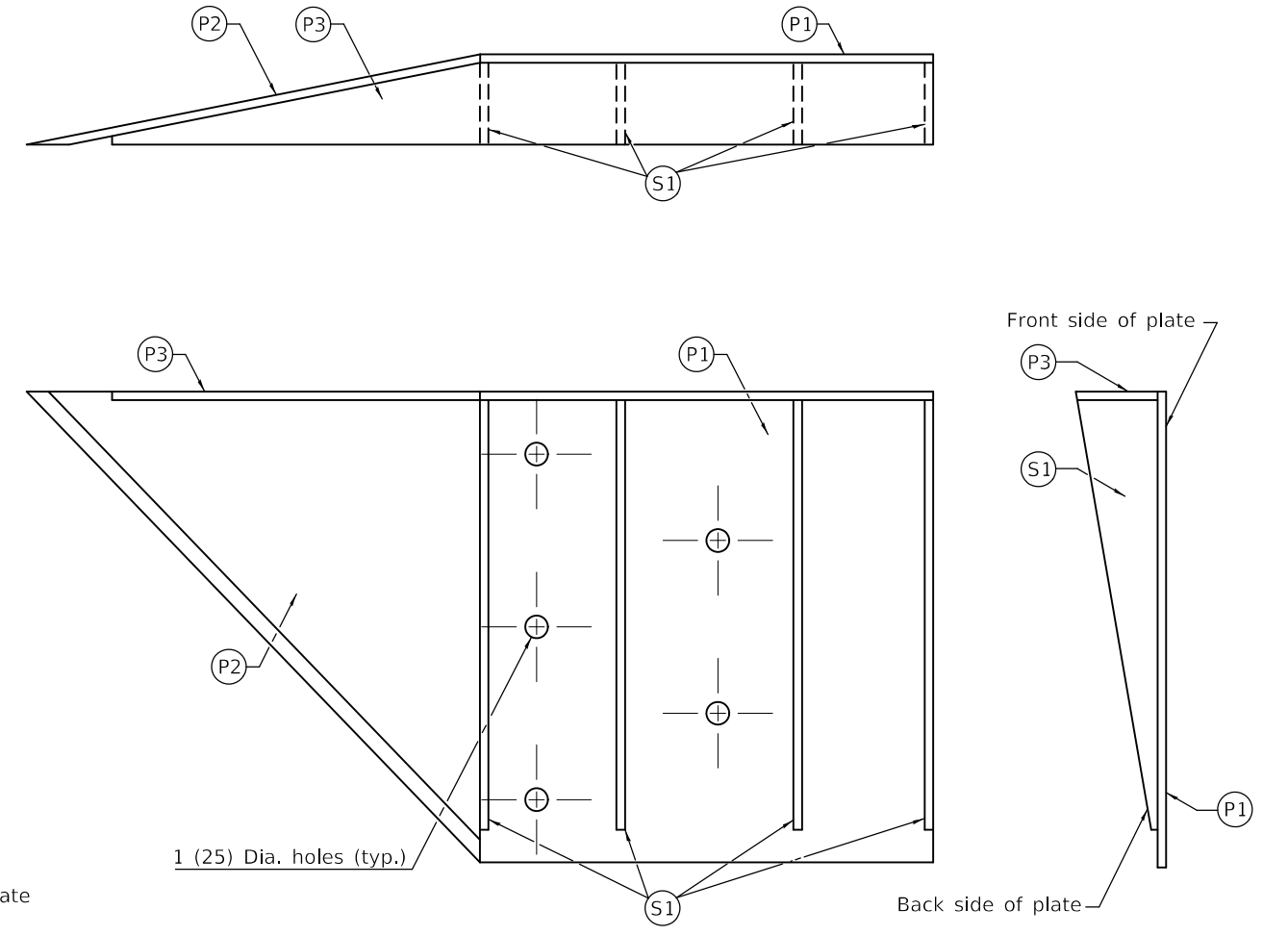


**WELDING INSTRUCTION**  
(Back side of plate shown)



**PLATE AND STIFFENER IDENTIFICATION**  
(Back side of plate shown)

CONNECTOR PLATE DIMENSION (PER ASSEMBLY)				
PLATE	QUANTITY	SHAPE	SIZE (A x B x C x D x E)	THICKNESS
P1	1		20" x 20"	3/8"
P2	1		20 3/8" x 20" x 28 9/16"	3/8"
P3	1		36 3/4" x 3 1/16" x 20" x 17 1/2" x 1/4"	3/8"
S1	4		18 3/8" x 3 1/16" x 18 1/2" x 1/4"	3/8"

**STEEL CONNECTOR PLATE FOR CONSTANT SLOPE**

Steel connector plate shall be fabricated from AASHTO M 270 Grade 36 (M 270M Grade 250) steel and galvanized according to AASHTO M 111.

All dimensions are in inches (millimeters) unless otherwise shown.

**TRAFFIC BARRIER  
TERMINAL, TYPE 6**

(Sheet 4 of 4)

**STANDARD 631031-16**

DRAFT

Illinois Department of Transportation

PASSED January 1, 2020

ENGINEER OF POLICY AND PROCEDURES

APPROVED January 1, 2020

ENGINEER OF DESIGN AND ENVIRONMENT

ISSUED 1-1-97