# Table 2-4 **Applicable ASTM Specifications** for Various Structural Shapes

GENERAL DESIGN CONSIDERATIONS

		——т	Applicable Shape Series													
	1		$F_y$ Min.	Fu			$\neg \tau$	- $T$		T		$\neg$		HSS		
Steel Type			Yield Stress (ksi)	Tensile Stress <sup>a</sup> (ksi)	W	M		s	НР	C	М	;	L	Rect.	Round	Pipe
	A	36	36	58-80 <sup>b</sup>											* . * .	
}	A53 Gr. B		35	60						<u> </u>		$\dashv$		<u> </u>	957.935	
. 1	T		42	58		_				-	+	-+		2455555	11	
		Gr. B	46	58		1				1	-					+
	A500		46	62		1_				1						
Carbon		Gr. C	50	62		1_				-	-					
		Gr. A	36	58		<u> </u>	_			┼─		$\dashv$		+		
	A501	Gr. B	50	70		90 mar 500	tributus (E.		7080¥683	N 1007418						
	A529°	Gr. 50	50	65-100						4						
		Gr. 55	55	70-100											$\vdash$	
		Gr. 42	42	60					NAME OF TAXABLE		+				17.46	
	1	Gr. 50	50	65 <sup>d</sup>					SHESHS							
	A572	Gr. 55	55	70											+	
		Gr. 60 <sup>e</sup>	60	75					-		-					1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
High-		Gr. 65 <sup>e</sup>	65	80							(1881 1888	<u> </u>				
Strength		Gr. I & II	50 <sup>9</sup>	70 <sup>9</sup>		_	1.31		+				<u> </u>			
Low-	A618f	Gr. III	50	65	WF8757275	018E 200	neista ida		(C 2000000)		100					
Alloy		50	50 <sup>h</sup>	60 <sup>h</sup>						-1-					_	
	4010	60	60	75						=						
1	A913	65	65	80					-		- 1		+			- 1
Corrosio		70	70	90									+			
		A992	50	65 <sup>1</sup>	1000000							33034439	2000000	Solder		
	n		42 <sup>j</sup>	63i				-		3868	-+		+	_		
Resistan	I.	A242	46 <sup>k</sup>		36075777			100053					2 3 3			
High-			50 <sup>t</sup>													
Strengtl		A588	50								20000000000000000000000000000000000000		(10) (10) (10) (10) (10) (10) (10) (10)			
Low-Allo	ру	A847	50	70						L				psolida	1000	

- Other applicable material specification, the availability of which should be confirmed prior to specification.
- = Material specification does not apply
- Minimum unless a range is shown.
- b For shapes over 426 lb/ft, only the minimum of 58 ksi applies. For shapes with a flange thickness less than or equal to 1½ in. only. To improve weldability, a maximum carbon equivalent can be specified (per ASTM Supplementary Requirement S78). If desired, maximum tensile stress of 90 ksi can be specified (per ASTM Supplementary
- If desired, maximum tensile stress of 70 ksi can be specified (per ASTM Supplementary Requirement S81).
- For shapes with a flange thickness less than or equal to 2 in. only.

  ASTM A618 can also be specified as corrosion-resistant; see ASTM A618.
- Minimum applies for walls nominally 34-in, thick and under. For wall thicknesses over 34 in.,  $F_y = 46$  ksi and  $F_u = 67$  ksi. If desired, maximum yield stress of 65 ksi and maximum yield-to-tensile strength ratio of 0.85 can be specified (per ASTM Supplementary Desired, maximum yield-to-tensile strength ratio of 0.85 can be specified (per ASTM Supplementary Desired to 27).

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- A maximum yield-to-tensile strength ratio of 0.85 and carbon equivalent formula are included as mandatory in ASTM A992
- For shapes with a flange thickness greater than 2 in. only.
- For shapes with a flange thickness greater than 1½ in, and less than or equal to 2 in, only.
- For shapes with a flange thickness less than or equal to 1½ in. only.

#### Table 2-5 **Applicable ASTM Specifications** for Plates and Bars

	ASTM Designation					14 m	Thi	ckness	of Pla	ites an	d Bars	, in.		
Steel Type			F <sub>y</sub> Min. Yield Stress (ksi)	F <sub>u</sub> Tensile Stress <sup>a</sup> (ksi)	to 0.75 incl.	.75 to	over 1.25 to 1.5	over 1.5 to 2 incl.	over 2 to 2.5 incl.	over 2.5 to 4 incl.	over 4 to 5 incl.	over 5 to 6 incl.	over 6 to 8 incl.	over 8
Carbon	A36		32	58-80	1			3	6.	.01 1. S	34	5 . 85		
			36	58-80										<u> </u>
	A529	Gr. 50	50	70-100	-	b	b	b	b					<u>.</u>
		Gr. 55	55	70-100		b	b	1	2 - 2 - 2	141.				
High- Strength Low- Alloy		Gr. 42	42	60										
	ļ	Gr. 50	50	65										
	A572	Gr. 55	55	70						::				
		Gr. 60	60	75						:				
		Gr. 65	65	80										1
			42	63										
Corrosion	Α.	1242	46	67		100		:					5.7	
Resistant	ļ.		50	70										
High- Strength	<u>.</u>	.5	42	63					-					
Low-Alloy	ρ.	\588	46	67						200				
			50	70								1		
Quenched and				100-130	-16(e,1)			in in List pair						<del>-                                    </del>
Tempered Alloy	A514 <sup>c</sup>		100	110-130										
Quenched and Tempered Low-Alloy	Α	852°	70	90-110									:	

- = Preferred material specification
- = Other applicable material specification, the availability of which should be confirmed prior to specification
- = Material specification does not apply

Minimum unless a range is shown.

Applicable to bars only above 1-in, thickness.

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### Table 2-6 **Applicable ASTM Specifications for Various Types of Structural Fasteners**

		1.1 1.1 1.1			Stre	gh- ength olts		1		တ		p		hor R	lods
AST Design		F <sub>y</sub> Min. Yield Stress (ksi)	F <sub>u</sub> Tensile Stress <sup>a</sup> (ksi)	Diameter Range	Conventional	Conventional Twist-Off-Type Tension-Control	Common Bolts	Nuts	Washers	Direct-Tension- Indicator Washers	Threaded Rods	Steel Headed Stud Anchors	Hooked	Headed	Threaded
A10	08		65	0.375 to 0.75, incl.											_
A32	ned .		105	over 1 to 1.5, incl.											_
A32	20"		120	0.5 to 1, incl.											<u> </u>
A49	90 <sup>d</sup>		150	0.5 to 1.5								<u> </u>			
F185	E Od		105	1.125											1
FIS	52"		120	0.5 to 1, incl.											200
F228	80 <sup>d</sup>		150	0.5 to 1.125, incl.											<u> </u>
A194 (	Gr. 2H	_	_	0.25 to 4						ļ.,,,					_
A56	63			0.25 to 4	<u> </u>										1
F43	36 <sup>b</sup>		_	0.25 to 4						L					1945
F959		_		0.5 to 1.5											i.i
A36		36	58-80	to 10							E30000000000000				
A193 Gr. B7 <sup>e</sup>			100	over 4 to 7	<u></u>			<u> </u>		ļ		<u></u>		-	
			115	over 2.5 to 4						<u> </u>					
		_	125	2.5 and under				e (							
A307	Gr. A		60	0.25 to 4	]	L								20.3141000	
4054	O., DD	_	140	2.5 to 4, incl.	<u>.</u>					100	1				
A354 (	Gr. BD		150	0.25 to 2.5, incl.											
		-	. 90	1.75 to 3, incl.	С										
A4-	49	_	105	1.125 to 1.5, incl.	c										
		_	120	0.25 to 1, incl.	C	<u> </u>									
	Gr. 42	42	60	to 6											
Ī	Gr. 50	50	65	to 4										100	
A572	Gr. 55	55	70	to 2	<u> </u>							- 11			
	Gr. 60	60	75	to 1.25						ļ					
Ì	Gr. 65	65	80	to 1.25											
A588		42	63	Over 5 to 8, incl.								5		1400	- 1
		46	67	Over 4 to 5, incl.									100	_	
		50	70	4 and under								S S S S S S S S S S S S S S S S S S S			i i i
A687		105	150 max.	0.625 to 3						$oldsymbol{ol}}}}}}}}}}}}}}}}$		888			
F1554	Gr. 36	36	58-80	0.25 to 4								$\perp$			
	Gr. 55	55	75-95	0.25 to 4										3 1000000000000000000000000000000000000	00 00000
	Gr. 105	105	125-150	0.25 to 3		1		1							

Other applicable material specification, the availability of which should be confirmed prior to specification

Material specification does not apply

- Indicates that a value is not specified in the material specification.

Minimum unless a range is shown or maximum (max.) is indicated.

Special washer requirements may apply per RCSC Specification Table 6.1 for some steel-to-steel bolting applications and per Part 14 for

See AISC Specification Section J3.1 for limitations on use of ASTM A449 bolts.

When atmospheric corrosion resistance is desired, Type 3 can be specified.

e For anchor rods with temperature and corrosion resistance characteristics.

## Table 2-7 **Metal Fastener Compatibility** to Resist Corrosion

Fastener Metal  Base Metal	Zinc and Galvanized Steel	Aluminum and Aluminum Alloys	Steel and Cast Iron	Brasses, Copper, Bronzes, Monel	Martensitic Stainless Steel (Type 410)	Austenitic Stainless Steel (Type 302/304, 303, 305)
Zinc and Galvanized Steel	A: 4:	B	В	С	C	C
Aluminum and Aluminum Alloys	Α	Α	В	C	Not	В
Steel and Cast Iron	A, D	Α	15 A 4	ni kasi	Recommended	
Terne (Lead-Tin) Plated Steel Sheets	A, D, E	A, E	A, E	C C	C	В
Brasses, Copper, Bronzes, Monel	A, D, E	A, E	A, E	Α .	A	В
Ferritic Stainless Steel (Type 430)	A, D, E	A, E	A, E	А	Α	<u>-6 3,58-48,68-</u>
Austenitic Stainless Steel (Type 302/304)	A, D, E	A, E	A, E	A, E	Α	A
	· · · · · · · · · · · · · · · · · · ·					A .

A. The corrosion of the base metal is not increased by the fastener.

B. The corrosion of the base metal is marginally increased by the fastener.

C. The corrosion of the base metal may be markedly increased by the fastener material. D. The plating on the fastener is rapidly consumed, leaving the bare fastener metal.

E. The corrosion of the fastener is increased by the base metal.

NOTE: Surface treatment and environment can change activity. For a more thorough understanding of metal corrosion in construction materials, please consult a full listing of the galvanic series of metals and alloys.

Note: Reprinted from the Specialty Steel Industry of North America Stainless Steel Fasteners Designer's Handbook.