SMOKEY THE BEAR INSTALLATION INSTRUCTIONS

- 1. Lay out all (3) wood Posts Item Numbers 1 in approximate position on ground. You should have (3) 12' posts.
- 2. Place Item Number 2 (which is a 94" post) on top of all (3) Item Number 1's.
- 3. Place Item Number 3 (which is a 33-3/8" post) in between the middle Item Number 1 and an end Item Number 1, with top edge of Item Number 3 approximately 6 feet from the bottom of the other wood posts.
- 4. Mount (1) small Wing Bracket to the top center of Item Number 3 using 3/8" x 1 ½" Ig. Lag Screws.
- 5. Place life size Smokey's feet into the Wing Bracket and attach using 5/16"-18 x 1" Security Screws and 5/16"-18 Locknuts and Washers. Also, attach a small Wing Bracket to Smokey's Hat.
- 6. Place Item Number 2 Post across the top of the (3) Item Number 1's and then place the Smokey Assembly all the way up to the Item Number 2 Post.
- 7. Now Drill two ½" holes through the sides of Item Number 1 Posts to send through (2) ½" x 6" lg. Lag Screws into Item Number 3 Post.
- 8. Pre drill (2) holes in the Item Number 3 to match the holes drilled in the sequence above. These holes should be approximately 7/16" or slightly smaller.
- 9. Using the proper sized nut driver run in all (4) ¹/₂" x 6" lg. Lag Screws so that the 33 3/8" wood post is now attached to the (2) Item Number 1's.
- 10. Attach the other (2) small Wing Brackets to the Smokey at his hand and elbow using the same bolts and lag screws mentioned above.
- 11. Now, in the space between the middle and other end remaining Item Number 1's (12 foot wood posts) attach the two universal brackets to either side of the "Burning Permit Required" sign using the 5/16" bolts, nuts, and washers, and place between posts so that the top edge of sign is approximately 1" from top edge of wood posts. Mark for the holes and pre drill for the 3/8" x 1 ½" Lag Screws then attach.
- 12. Complete the same process for the large 48" x 48" "Fire Danger Today" sign, but be sure to keep a 2" space between the "Burning Permit Required" and "Fire Danger Today" signs.
- 13. Place "Prevent Wildfires" sign across wood posts so that top edge of sign is flush with top edge of Item Number 3 (33-3/8" wood post). Mark holes and drill all the way through the posts using a 5/16" bit. Next pre drill and attach the Item Number 2 (94" wood post) to the top of the Main Assembly using (6) ½" x 6" Ig. Lag Screws, (2) in each post. Now the assembly is ready to stand up in the ground. Once secure in the ground you can attach both "Prevent Wildfire" signs by using 5/16" x 5" Carriage Bolts, nuts, and washers.
- 14. Place a thin layer of clear silicon over and around the holes after they install the signs.
- 15. The Black Sign Holder Box can be attached anywhere that's preferred using remaining hardware.

	SMOKEY THE BEAR MAIN KIT		
ITEM #	DESCRIPTION	QUANTITY ON HAND	
1.	12-foot wood post	3	
2.	94" wood post	1	
3.	33 3/8" wood post	1	
4.	16" x 48" sign "BURNING PERMIT REQUIRED"	1	
5.	48" x 48" sign "FIRE DANGER TODAY"	1	
6.	14" x 32" signs "LOW, MODERATE, HIGH, VERY HIGH, EXTREME"	5	
7.	32" x 72" sign "SMOKEY THE BEAR"	1	
8.	10" x 96" sign "PREVENT WILDFIRES" / "CALL BEFORE"	1	
9.	16" x 34" Black Sign Box to hold item 6 (mount as desired)	1	
10.	Universal Brackets: (6) large (for signs) and (4) small (for "Smokey")	10	
	#4 BURNING PERMIT REQUIRED #5 FIRE DANGER HIGH HIGH TODAY! CALL BEFORE BURNING 1-888-WIS-BURN	#6	
	#1 #1 #8 #1 #9-	+	
PREVENT WILDFIRES			

	SMOKEY THE BEAR HARDWARE	
ITEM #	DESCRIPTION	QUANTITY ON HAND
1.	Hex Head Lag Screws, Galvanized, ½" x 6" lg.	10
2.	Hex Head Bolts, Zinc, 5/16"-18 x 1" lg.	12
3.	Hex Head Nuts, Zinc, 5/16"-18	18
4.	Flat Washer, Zinc, 5/16"	44
5.	Lock Washer, Zinc, 5/16"	22
6.	Carriage Bolt w/nut, Galvanized, 5/16"-18 x 5" lg.	6
7.	Hex Head Lag Screws, Galvanized, 3/8" x 1 ¹ ⁄ ₂ " lg.	22
8.	Clevis Pin, Zinc Plated, 1/2" X 1"	1
9.	Security Screw, Pin-In-Hex, 5/16"-18 x 1	4
10.	Locknut, Nylon, 5/16"-18	4

